

Ver. 2025

BAYDEE | 贝迪®

TECHNICAL MANUAL OF HENAN BAYDEE PROFILE

贝迪型材技术资料手册
(标准米重)

Henan Beidi Plastic Industry Co.,Ltd.

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BAYDEE WEBSITE



BAYDEE WECHAT

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Build your dream with BEIDI profile



Cooperative Partner



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A STORY OF BEIDI 细节与实力的代言



Henan Beidi Plastic Industry Co., Ltd is headquartered in Xun County, Hebi City, and the branch is located in the industrial park in this county, where the transportation is convenient and the geographical position superior. Covering an area of 1,500,000 square meters, BAYDEE Enterprise has more than 1800 staffs, and with production capacity 120,000 tons per year, BAYDEE has been the largest professional production-oriented enterprises including PVC-U profiles R&D, Production and Sales in the central China.

BAYDEE Enterprise has the advanced production lines and inspection equipment. Our raw materials adopt the international advanced Eco-friendly stabilizers, American DuPont titanium dioxide and Swiss CIBA UV convert agent. About the manufacture processing, we establish a long-term technical exchange and cooperate with Germany PVC-U experts. During the production process, we strictly adhere to the national standards for window and door profiles, GB/T8814-2017, and the ISO9001 Quality Management System.

The BAYDEE Enterprise's products consist of 60/65/70 casement series, 60/80/88/92/112 sliding series and American style hung series and crank series, which are available in white, full color with wood film, double-color extrusion (ASA), full color, and aluminum-plastic composite series products. BAYDEE Enterprise has passed the ISO9001 Quality Management System Certification and ISO14001 International Environmental Management System Certification in 2008. Since 2011 Beidi Enterprise keeps advertising on CCTV. So far, the company has exported the products to many countries of the world, like India, Middle East, Africa, South America, North America and so on.

BAYDEE will continue to follow on the path of "development, innovation, practical solutions, hard work and dedication". BAYDEE's business philosophy is one of "listening to the market demands, focusing on the customer, and using talent and integrity to support the development". We will continue to utilize scientific management, full development, rational utilization of resources and continuously improve the satisfaction of our customers' demand as the main goal of improving peoples' working and living environment.



Thinking is decisive

teamwork creates wealth

► **BAYDEE purpose**

Provide customers with satisfactory products, realize corporate value and create social wealth

► **BAYDEE spirit**

Development, innovation, pragmatism, hard work, dedication

► **Management philosophy**

People-oriented, give full play to the enthusiasm and creativity of employees

► **Business philosophy**

Guided by market demand, customer-centric, talent-based, and development based on innovation

► **Quality policy**

Provide customers with satisfactory products and satisfactory services

► **Corporate values**

Continue to create greater wealth for the company, for employees, and for the society

INTELLIGENT TECHNOLOGY & ADVANCED EQUIPMENT

High-quality goods, derived from advanced technology and equipment



In order to ensure product quality, all of our products and technical research originate from customer needs.

Before sale, every BAYDEE product needs to pass strict inspection to ensure high-quality product quality.

BAYDEE introduces a complete set of production equipment of specific international level, adopts a computer control system in the production process, strictly controls the process parameters, and has a high degree of automation.

Advanced equipment and technology ensure the energy-saving and environmentally-friendly product quality of Brady profiles, and escort people to create a comfortable and healthy living space.

CERTIFICATIONS 企业资质证书

Over the years, we have attached great importance to product innovation and adhered to the philosophy of "responsibility, quality, and excellence". From research and development to production, all processes are developed by senior product designers. And according to the market trend, we launch new products that meet market demand every year.





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Address: No. 14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code: 100013
Tel: +86(0)1064208747, +86(0)1064200694, +86(0)1064224642, +86(0)1059202479
Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plastictest.net
No. 2020(C)05031

CUSTOMER: HENAN BEIDI PLASTIC INDUSTRY Co. LTD


SAMPLES FOR TESTING

Name: ASA/PVC co-extrusion color profiles
Manufacturer: HENAN BEIDI PLASTIC INDUSTRY CO. LTD
Specification: 65 casement window frame
Brand: BAYDEE
Appearance: Gray/White




DATE OF RECEIPT: 2020-04-07
ISSUE DATE: 2020-05-12
THIS REPORT COMPRISES 3 PAGES.

DIRECTOR: 胡孝义 **CHECK:** 武鹏

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TESTING RESULTS


No. 2020(C)05031

No.	Test Items	Requirements	Results
1	Appearance	The color shall be uniform; the surfaces shall be smooth, flat and free from pitting, impurities, cavities and other surface defects; The edges of the profiles shall be clean and burr-free.	Pass
2	External dimension, mm	Depth tolerance Overall width tolerance	± 0.3 ± 0.5 +0.08 +0.04
3	Wall thickness of main profiles (Class B), mm	Sight surface Non-sight visible surface	≥ 2.5 ≥ 2.2 2.80 2.47
4	Deviation from straightness, mm	≤ 1	0.18
5	Linear weight of the main profiles, %	≥ 95	99.2
6	Heat reversion of main sight surface, %	± 2.0	5.69
7	Difference in heat reversion between two sight surfaces, %	≤ 0.4	0.17




(CONTINUED ON THE NEXT PAGE)

Test: 孙泉 祁林 苏肖群

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TESTING RESULTS

No. 2020(C)05031

(CONTINUED FROM THE PREVIOUS PAGE)

No.	Test Items	Requirements	Results
8	Resistance to impact of main profiles by falling mass (-10℃)	≤ 1 (Type II)	0
9	Behavior after heating at 150℃	No air bubble, crack or spot. Delamination of the coextruded layer should not appear.	Pass
10	Vicat softening temperature(B ₅₀), ℃	≥ 75	79.6
11	Flexural modulus in elasticity, MPa	≥ 2200	2590
12	Tensile impact strength, kJ/m ²	≥ 600	668
13	Charpy notched impact strength, kJ/m ²	≥ 20	28.8 (C)
14	Strength of welded corners, MPa	Mean failure stress Minimum failure stress	≥ 35 ≥ 30 60.7 50.2
15	Environmental stress crack resistance	Coextruded layer should not be delaminated or peeled from profiles	Pass
16	Thickness of coextruded layer, mm	≥ 0.2	0.23

Conclusion: The samples of the product referred to in this report have been tested in accordance with the standard QB/T 2976-2008 "Unplasticized polyvinyl chloride (PVC-U) color profiles for doors and windows". The items above meet the requirements of the standard.

Note: The following information is provided by customer: linear weight:1310g/m; 135332mm², e:43.0mm, overall width:73mm, depth:65mm.

Test: 孙泉 祁林 苏肖群

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No. 2019(C)07026

CUSTOMER: Henan Beidi Plastic Industry CO., LTD

SAMPLES FOR TESTING

Name: PVC-U Profiles for Windows and Doors

Manufacturer: Henan Beidi Plastic Industry CO., LTD

Specification 88 sliding window frame

Brand: Beidi

Appearance: White

DATE OF RECEIPT: 2019-05-30

ISSUE DATE: 2019-07-11


THIS REPORT COMPRISES 3 PAGES.

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TESTING RESULTS

No. 2019(C)07026

No.	Test Items	Requirements	Results
1	Appearance	The color shall be uniform. The surfaces shall be smooth, flat and free from pitting, impurities, cavities and other surface defects.	Pass
2	Dimensions Tolerance, mm	Thickness ±0.3 Overall width ±0.5	+0.17 +0.16
3	Wall thickness of main profile (Class B), mm	The sight surface ≥2.5 The non-sight surface ≥2.0	2.53 2.21
4	Deviation from straightness of main profiles, mm	≤1	0.37
5	The mass per meter length, %	≥95	105
6	Heat reversion, %	±2.0	1.53
7	The difference in heat reversion between these sight surfaces, %	≤0.4	0.24
8	Behavior after heating at 150℃	No air bubble, crack, stain	Pass

(CONTINUED ON THE NEXT PAGE)

Test: 丁树岩 孙泉 邢进

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TESTING RESULTS

No. 2019(C)07026

(CONTINUED FROM THE PREVIOUS PAGE)

No.	Test Items	Requirements	Results
9	Resistance to impact by falling weight (-10℃), pcs	≤1 (type II)	0
10	Density (method A), kg/m³	≤1530	1523
11	Vicat softening temperature (B ₅₀), °C	≥78	79.9
12	Tensile stress at yield, MPa	≥37	37.6
13	Tensile stain at break, %	≥100	107
14	Flexural modulus in elasticity, MPa	≥2200	2.99×10³
15	Weldability, MPa	Mean value ≥35 Minimum value ≥30	70.9 60.0
16	Short term welding coefficient, %	Un-decorative surface ≥0.8	0.84

CONCLUSIONS: The samples of the product referred to in this report have been tested according to the standard GB/T 8814-2017 "Unplasticized polyvinyl chloride(PVC-U) profiles for the doors and windows". The tested items meet the requirements of this standard. The wall thickness of main profile meets the requirement of class B; the resistance to impact by falling weight is of grade II.

Note: The following information is provided by customer: linear weight: 1.470kg/m, 1:231594mm', e:27mm, overall width:52mm, depth:88mm.

Test: 丁树岩 孙泉 邢进

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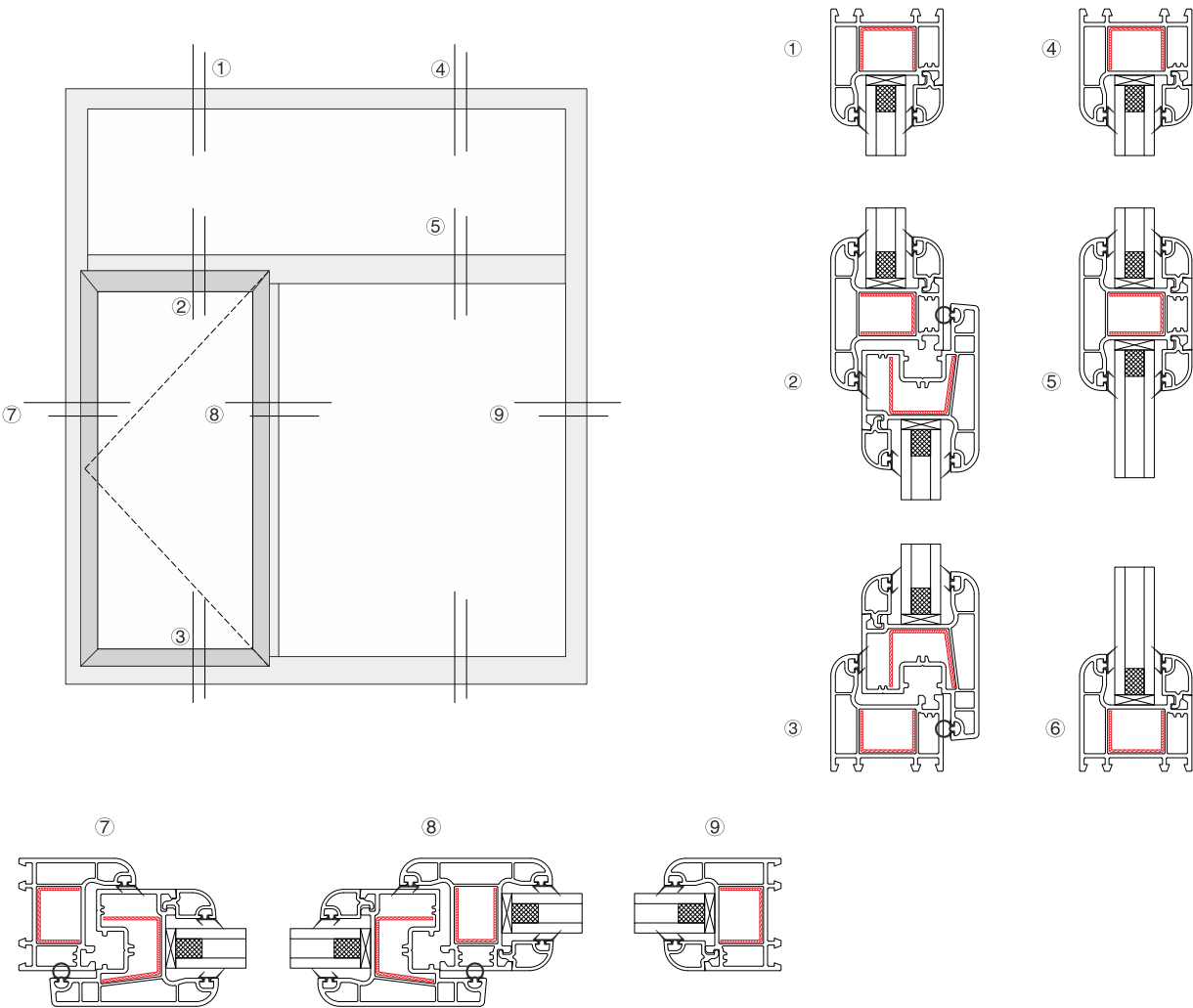


DO BEST TO WIN THE MARKET

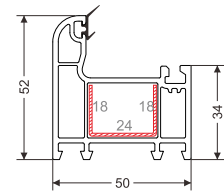
Over the years, Baydee has absorbed the world's top PVC profile R & D technology, carefully studied the climate characteristics of different regions around the world, and with its strong strength and good performance reputation, strict quality management and high-quality after-sales service have won the unanimous recognition of the majority of users.



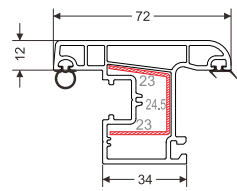
BD 50 out-swing casement window technical drawing



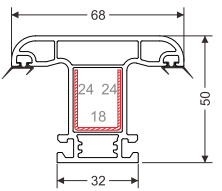
50 casement series(thickness 2.0mm)



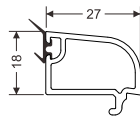
NAME: 50 casement frame
CODE: 50PKK
WEIGHT(KG/M): 0.845
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.0mm
①



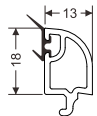
NAME: 50 out-swing Sash
CODE: 50WKCS
WEIGHT(KG/M): 1.04
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.0mm
①



NAME: 50 mullion
CODE: 50PKZT
WEIGHT(KG/M): 0.97
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.0mm
①



NAME: 50 single glazing bead
CODE: 50DY
WEIGHT(KG/M): 0.26
LENGTH: 5.8-6.0m
PCS/BAG: 20
②

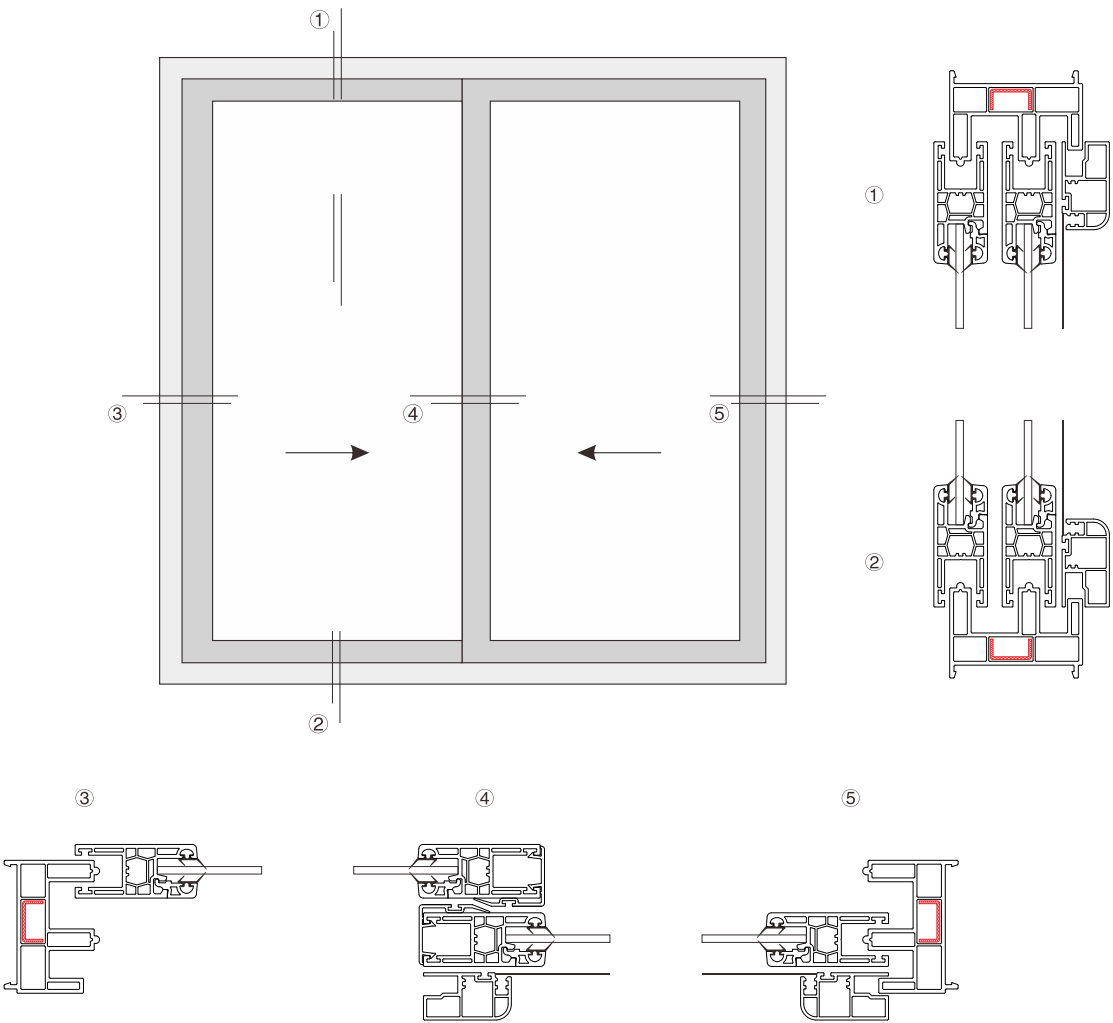


NAME: 50 double glazing bead
CODE: 50SY
WEIGHT(KG/M): 0.195
LENGTH: 5.8-6.0m
PCS/BAG: 30
②

Mold function options: ② large surface co-extrusion ① small surface co-extrusion ③ large surface co-extrusion with lines ④ small surface co-extrusion with lines ⑤ large surface co-extrusion with lines + small surface co-extrusion ⑥ small surface co-extrusion with lines + large surface co-extrusion ⑦ double surface co-extrusion with lines ⑧ same color double-sides co-extrusion ⑨ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

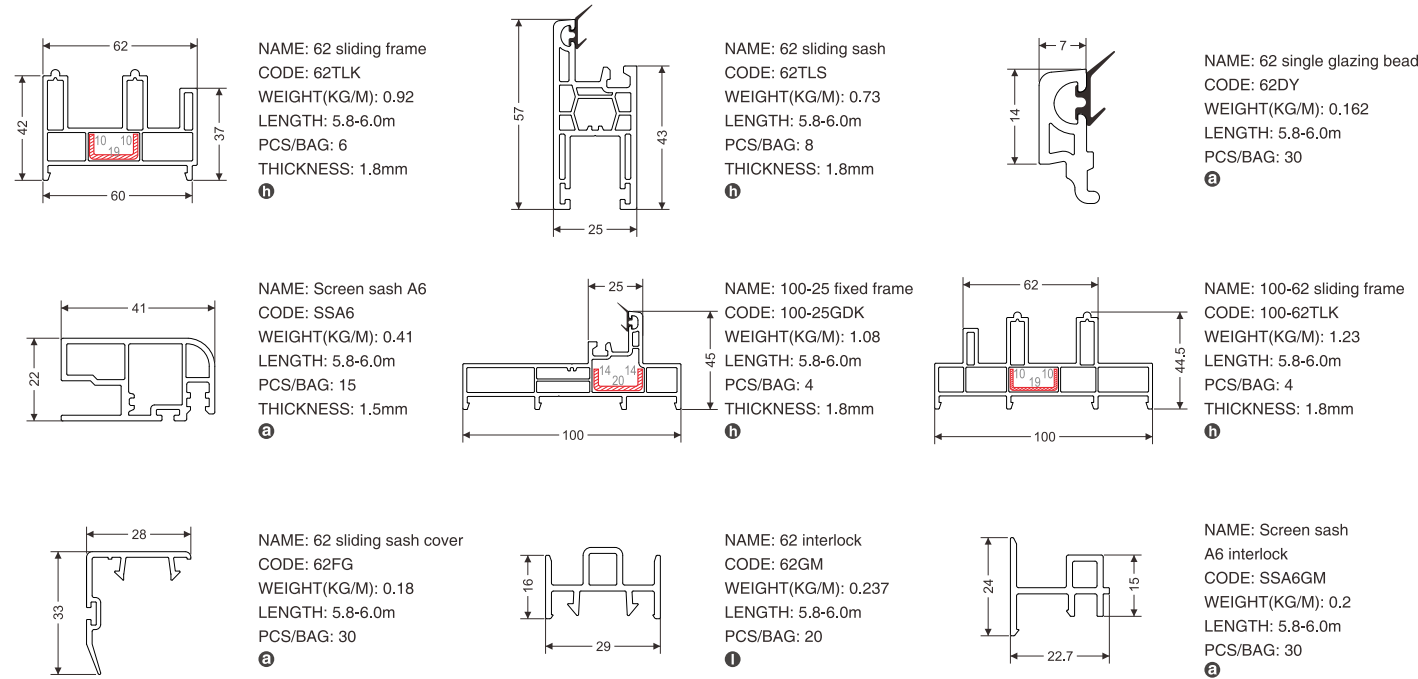
Mold function options: ② large surface co-extrusion ① small surface co-extrusion ③ large surface co-extrusion with lines ④ small surface co-extrusion with lines ⑤ large surface co-extrusion with lines + small surface co-extrusion ⑥ small surface co-extrusion with lines + large surface co-extrusion ⑦ double surface co-extrusion with lines ⑧ same color double-sides co-extrusion ⑨ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

BD 62 sliding window technical drawing



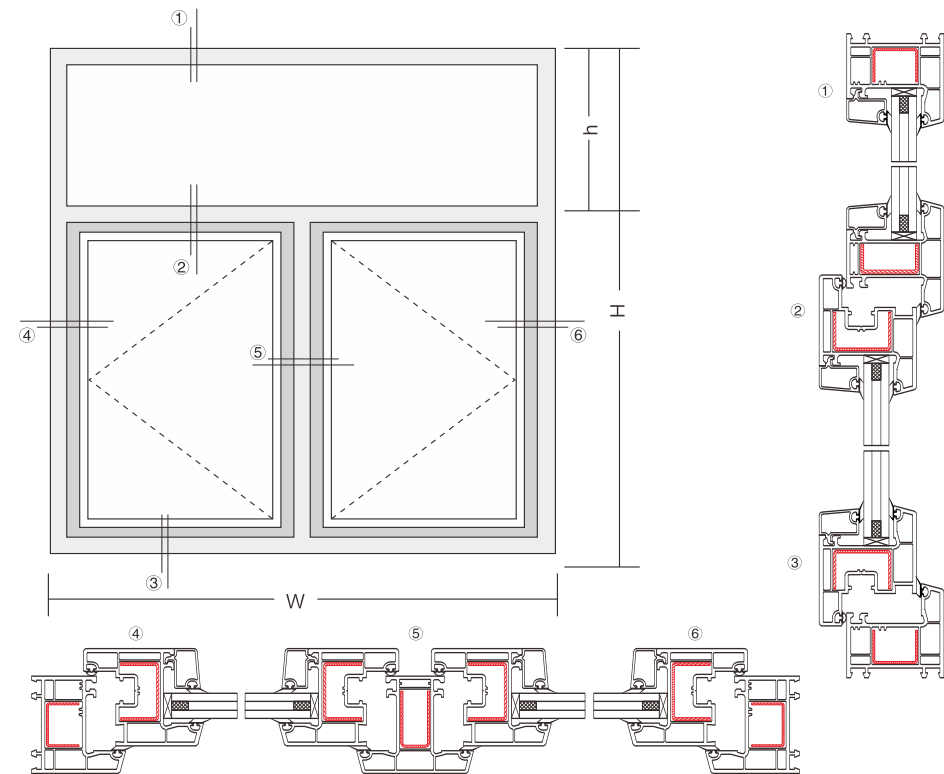
Mold function options: ③ large surface co-extrusion ④ small surface co-extrusion ⑤ large surface co-extrusion with lines ⑥ small surface co-extrusion with lines ⑦ large surface co-extrusion with lines + small surface co-extrusion ⑧ small surface co-extrusion with lines + large surface co-extrusion ⑨ double surface co-extrusion with lines ⑩ same color double-sides co-extrusion ⑪ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

62 sliding series(thickness 2.0mm)

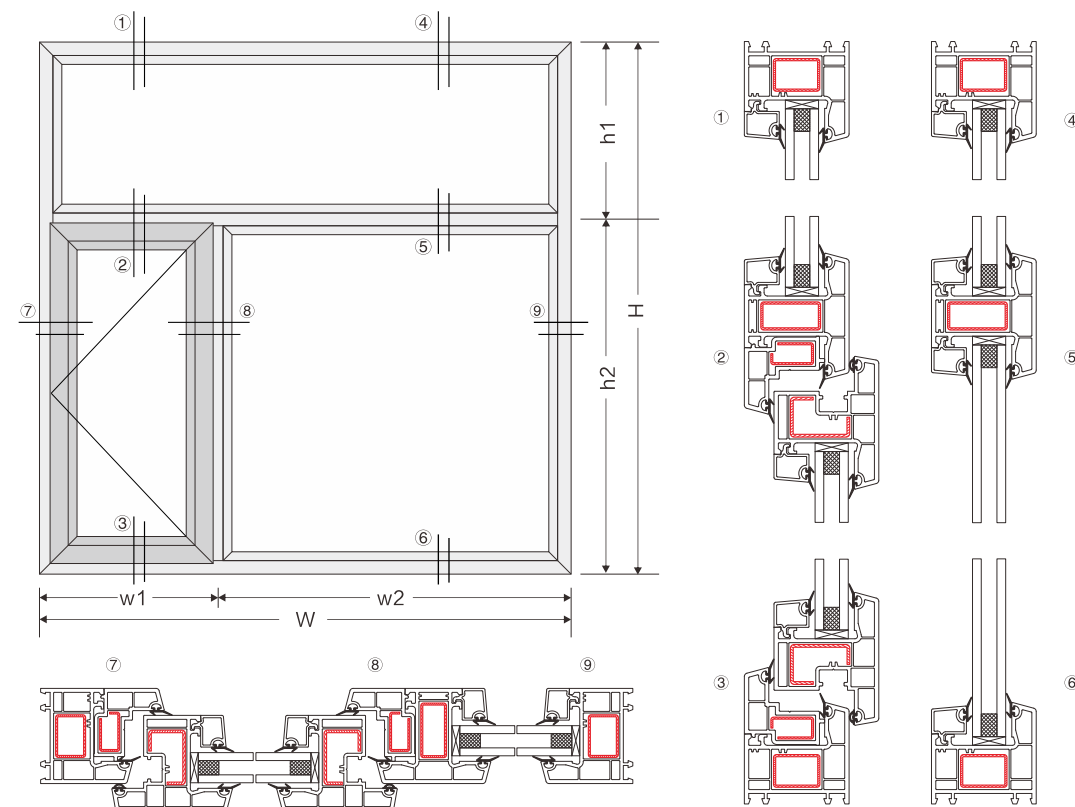


Mold function options: ③ large surface co-extrusion ④ small surface co-extrusion ⑤ large surface co-extrusion with lines ⑥ small surface co-extrusion with lines ⑦ large surface co-extrusion with lines + small surface co-extrusion ⑧ small surface co-extrusion with lines + large surface co-extrusion ⑨ double surface co-extrusion with lines ⑩ same color double-sides co-extrusion ⑪ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

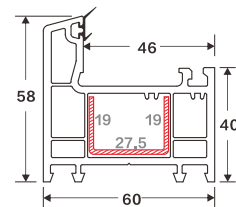
BD 60 in-swing casement window technical drawing



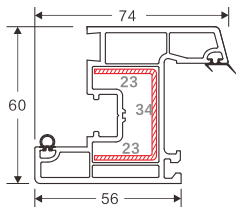
BD 60 out-swing casement window technical drawing



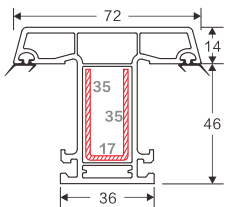
60 casement series(thickness 2.0mm)



NAME: 60 frame D2
CODE: 60PKD2
WEIGHT(KG/M): 0.984
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.0
a b 1

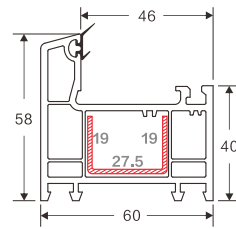


NAME: 60 in-swing
window sash C
CODE: 60NKCSC
WEIGHT(KG/M): 1.05
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.0
a b 1

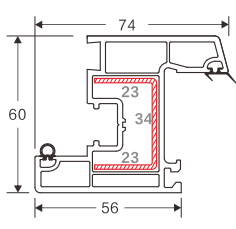


NAME: 60 mullion C
CODE: 60ZTC
WEIGHT(KG/M): 1.067
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.0
a b 1

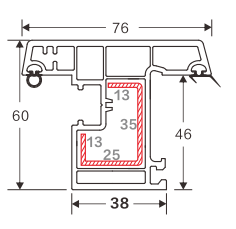
60 casement series(thickness 2.2mm)



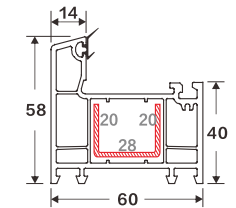
NAME: 60 frame D
CODE: 60PKD
WEIGHT(KG/M): 1.042
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.2
a b c d e f h 1



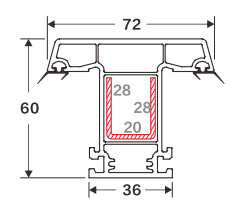
NAME: 60 in-swing
window sash A
CODE: 60NKCSCA
WEIGHT(KG/M): 1.2
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.2
a b c d e h 1



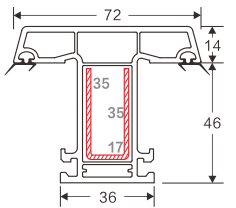
NAME: 60 out-swing
window sash 2
CODE: 60WKCS2
WEIGHT(KG/M): 1.21
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.2
a b c d e h 1



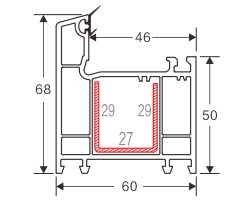
NAME: 60 frame W
CODE: 60KW
WEIGHT(KG/M): 1.05
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.2
a 1



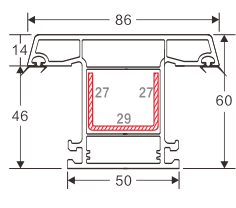
NAME: 60 mullion W
CODE: 60ZTW
WEIGHT(KG/M): 1.13
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.2
a 1



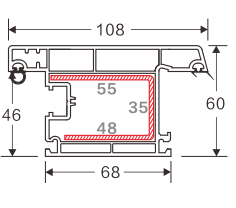
NAME: 60 mullion D
CODE: 60ZTD
WEIGHT(KG/M): 1.149
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.2
a b c d e h 1



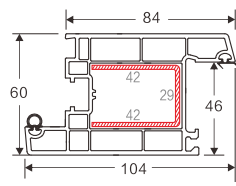
NAME: 60 large frame
CODE: 60DK
WEIGHT(KG/M): 1.167
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.3
e 1



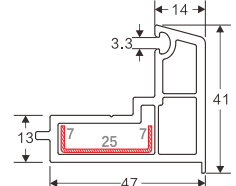
NAME: 60 large mullion
CODE: 60DZT
WEIGHT(KG/M): 1.35
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.3
e 1



NAME: 60 out-swing
door sash 2
CODE: 60WKMS2
WEIGHT(KG/M): 1.65
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.2
a 1



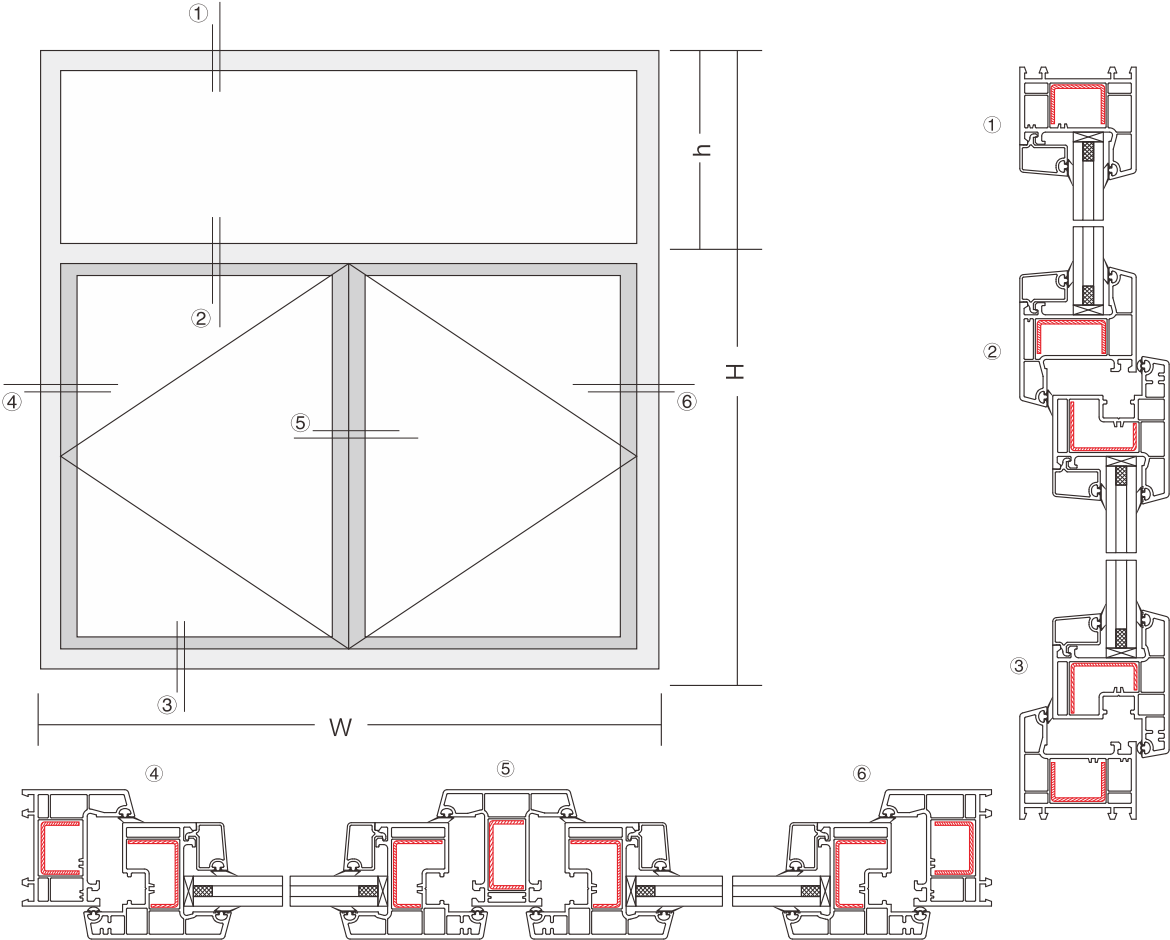
NAME: 60 in-swing door
sash 2
CODE: 60NKMS2
WEIGHT(KG/M): 1.517
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.2
a 1



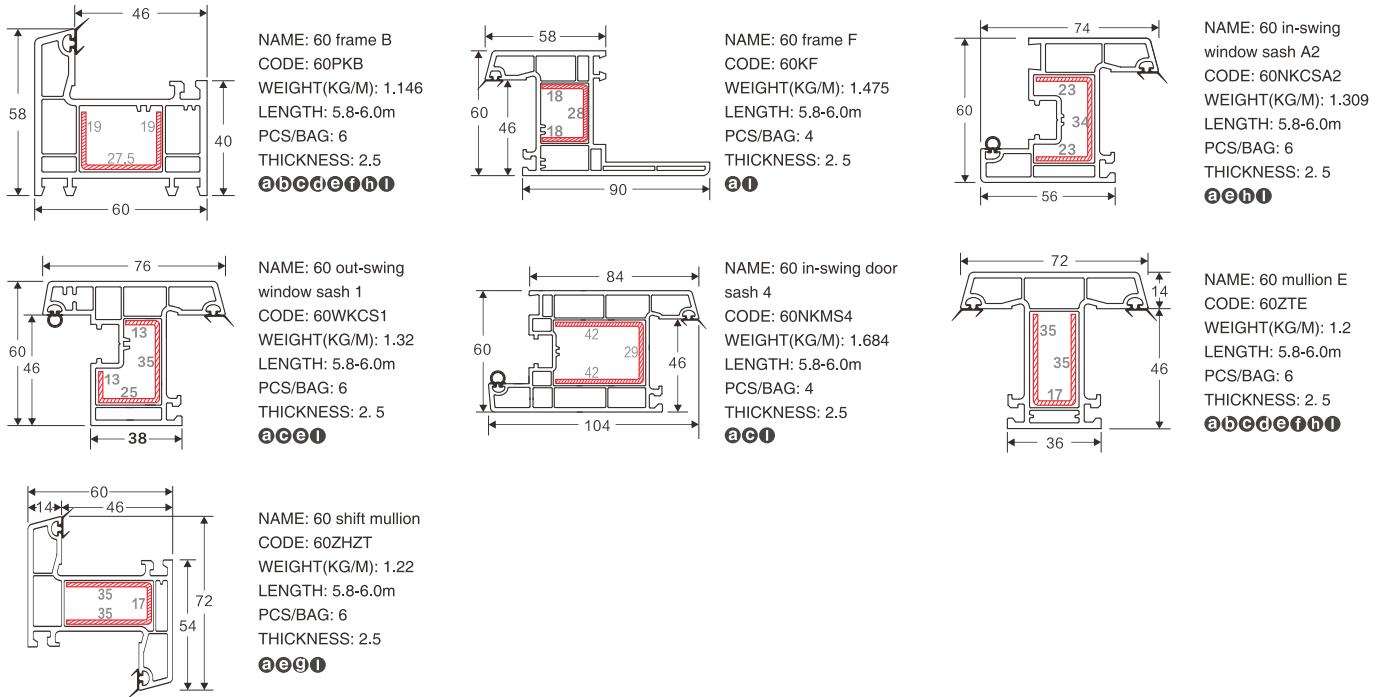
NAME: 60 switch frame 2
CODE: 60ZHK2 (No gasket)
WEIGHT(KG/M): 0.575
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.5
a c

Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **h** same color double-sides co-extrusion **1** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)

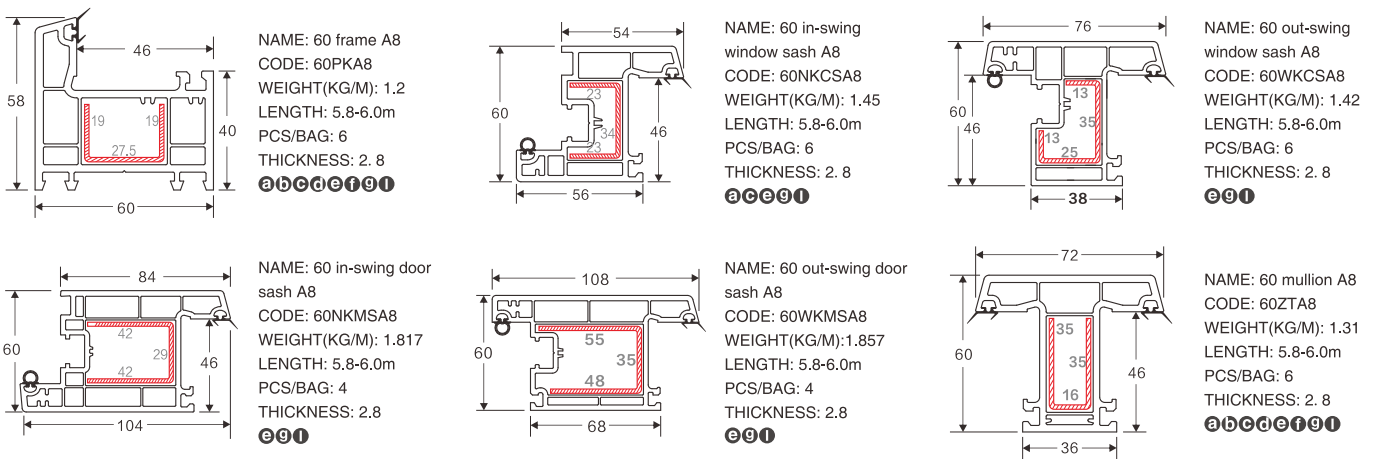
BD 60 out-swing casement window technical drawing



60 casement series(thickness 2.5mm)



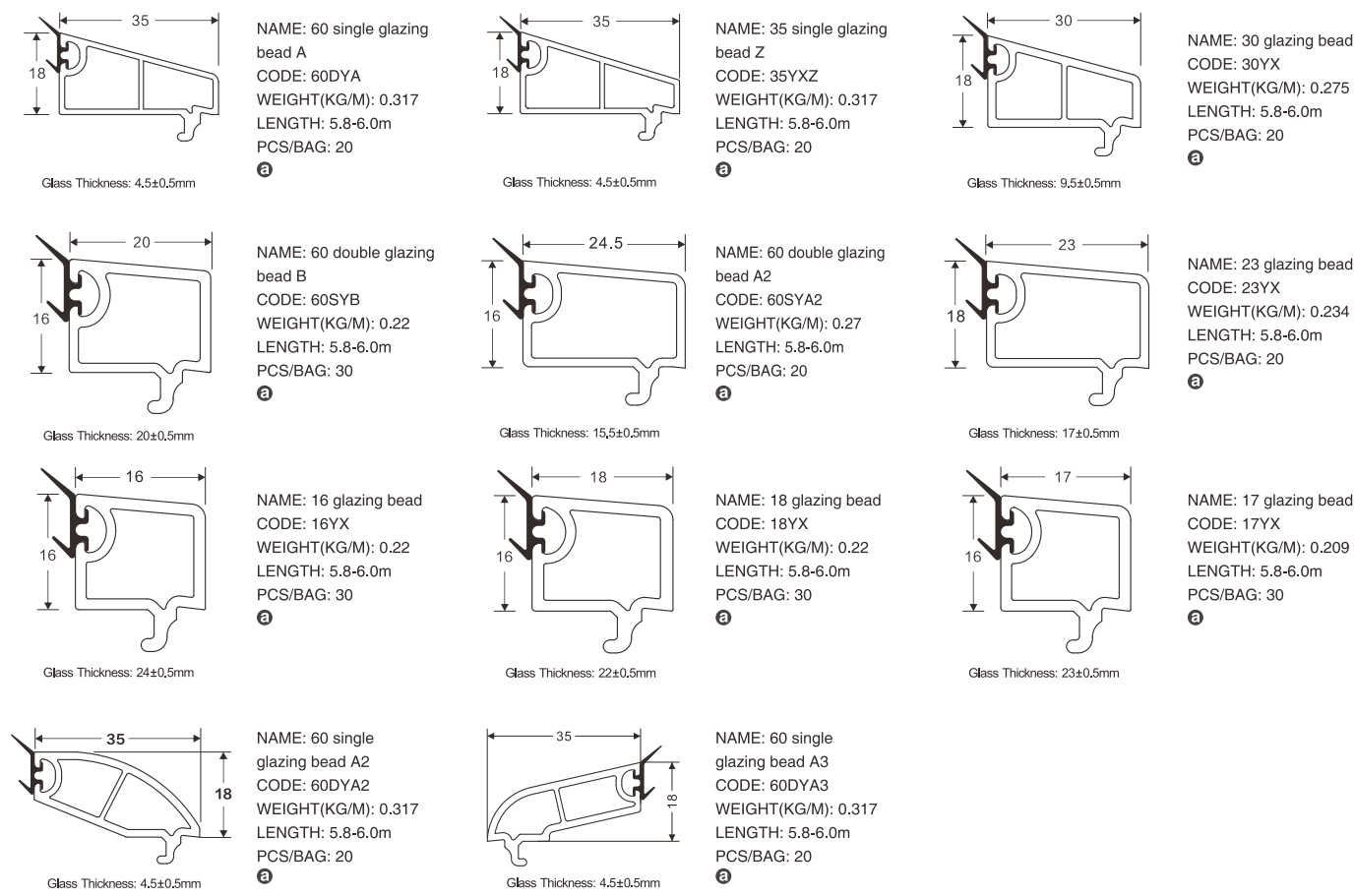
60 casement series(thickness 2.8mm)



Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

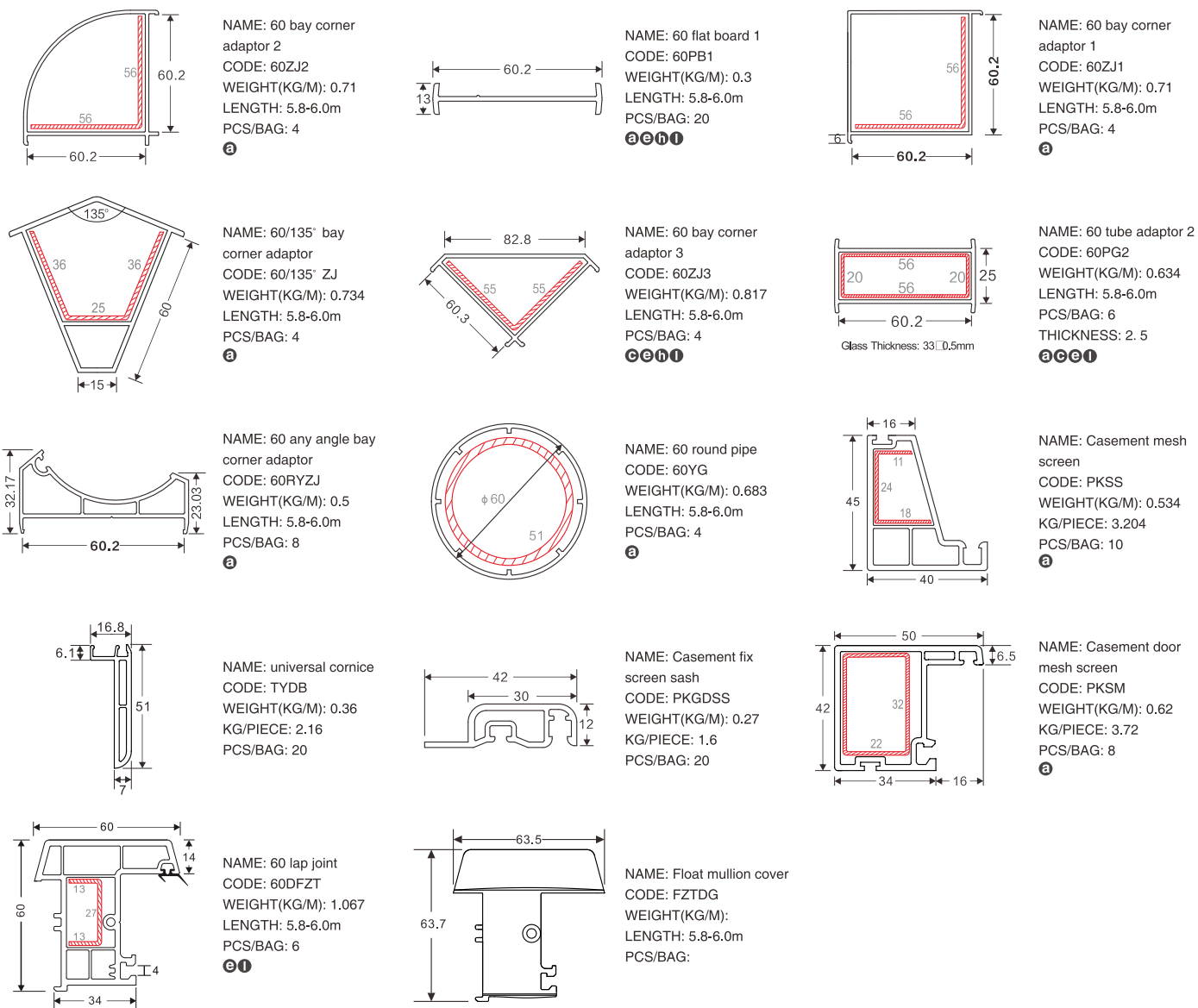
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

60 casement series glazing bead



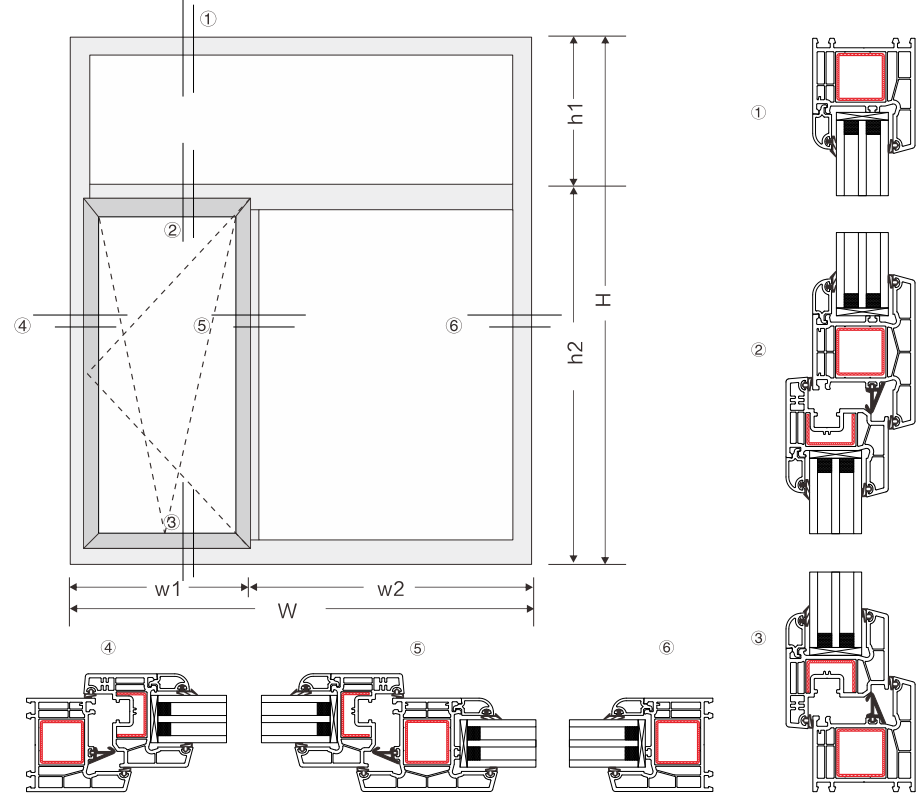
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)

60 casement series auxiliary profiles

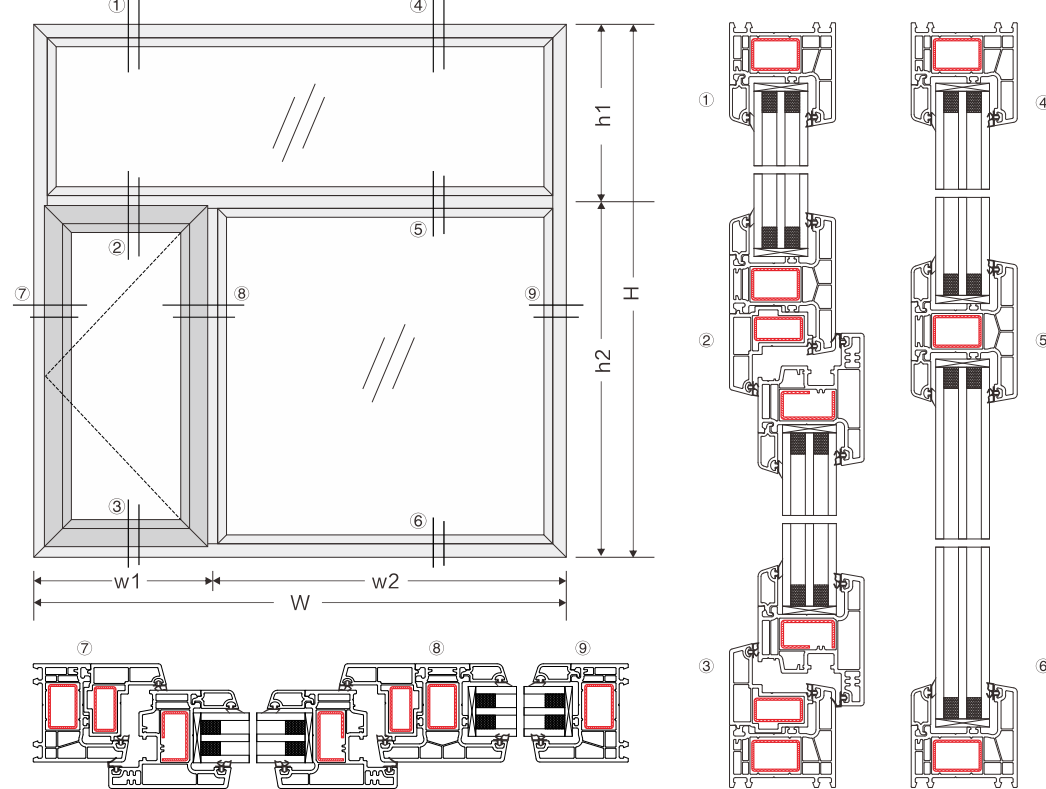


Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)

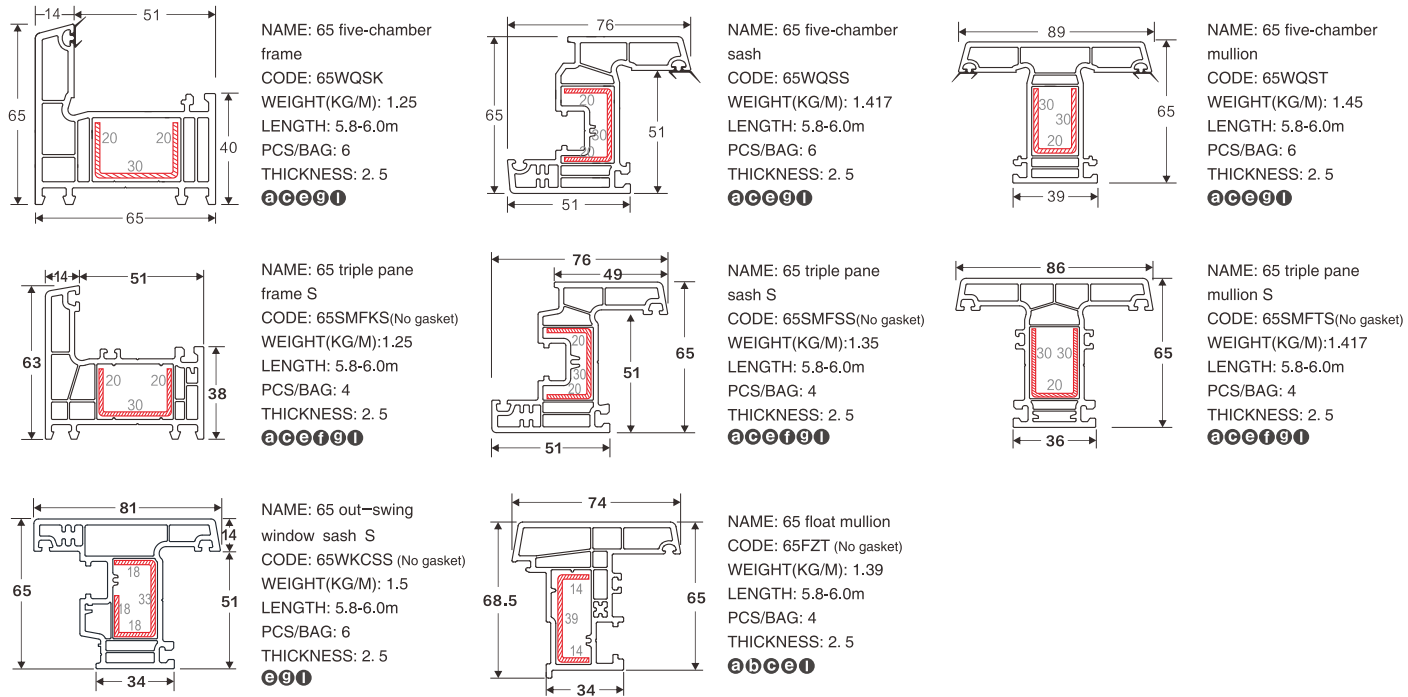
BD 65 in-swing casement window technical drawing



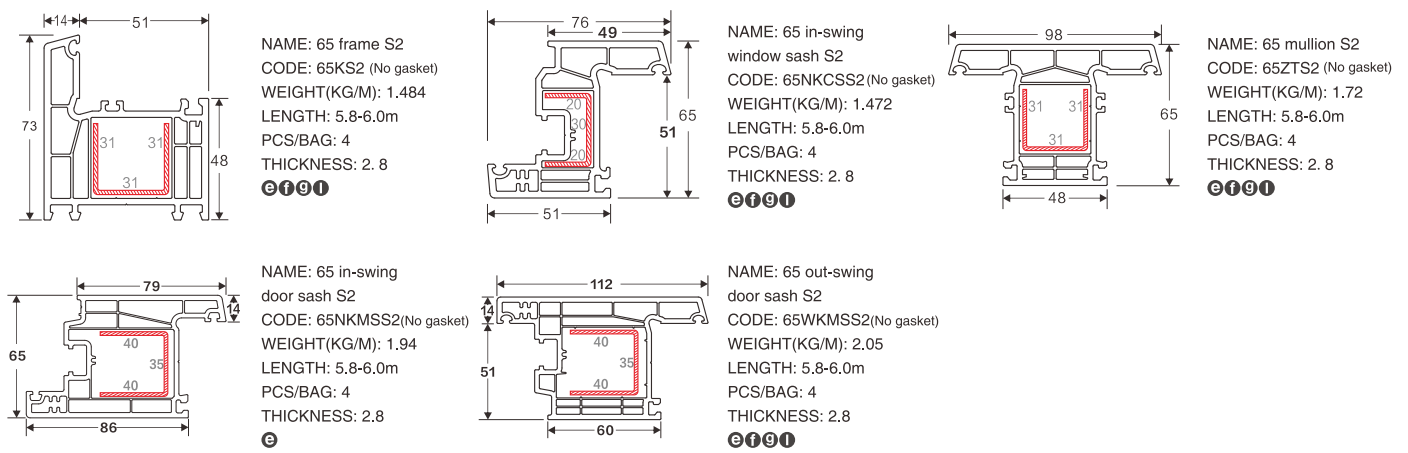
BD 65 out-swing casement (triple sealing) window technical drawing



65 casement series(thickness 2.5mm)

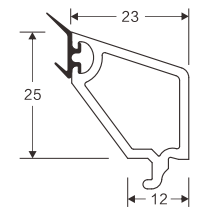


65 casement series(thickness 2.8mm)



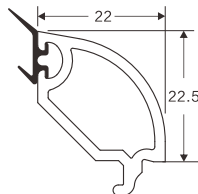
Mold function options: 1. large surface co-extrusion 2. small surface co-extrusion 3. large surface co-extrusion with lines 4. small surface co-extrusion with lines 5. large surface co-extrusion with lines + small surface co-extrusion 6. small surface co-extrusion with lines + large surface co-extrusion 7. double surface co-extrusion with lines 8. same color double-sides co-extrusion 9. double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

65 casement series glazing bead & auxiliary profiles



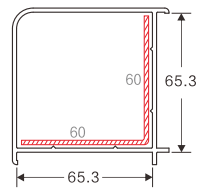
NAME: 65 double panel
glazing bead 2
CODE: 65SY2
WEIGHT(KG/M): 0.25
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

Glass Thickness: 22±0.5mm

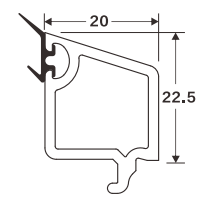


NAME: 65 double panel
glazing bead S2
CODE: 65SHYS2
WEIGHT(KG/M): 0.258
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

Glass Thickness: 23±0.5mm

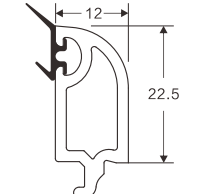


NAME: 65 right angle bay
corner adaptor
CODE: 65ZZJ
WEIGHT(KG/M): 0.9
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



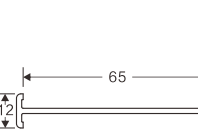
NAME: 65 double panel
glazing bead 3
CODE: 65SY3
WEIGHT(KG/M): 0.267
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

Glass Thickness: 25±0.5mm

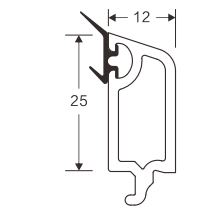


NAME: 65 triple panel
glazing bead S2
CODE: 65SYS2
WEIGHT(KG/M): 0.225
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 33±0.5mm

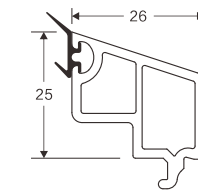


NAME: 65 flat board
CODE: 65PB
WEIGHT(KG/M): 0.25
LENGTH: 5.8-6.0m
PCS/BAG: 20
a a 9 1



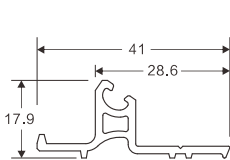
NAME: 65 triple panel
glazing bead
CODE: 65SBYT
WEIGHT(KG/M): 0.24
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 33±0.5mm



NAME: 65 double panel
glazing bead
CODE: 65SHBYT
WEIGHT(KG/M): 0.31
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

Glass Thickness: 19±0.5mm

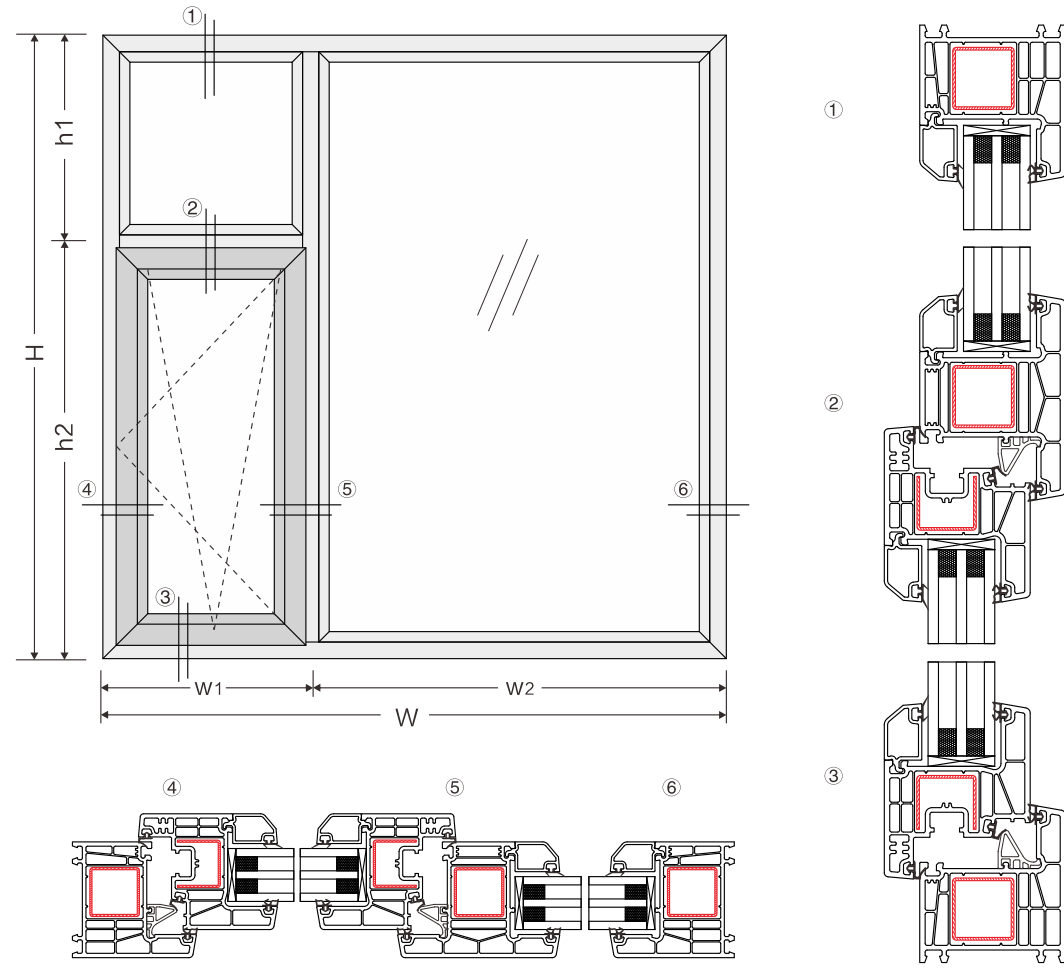


NAME: 65 support board
CODE: 65ZB
WEIGHT(KG/M): 0.189
LENGTH: 5.8-6.0m
PCS/BAG: 30

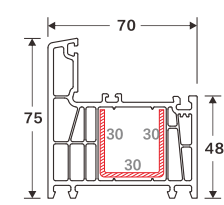
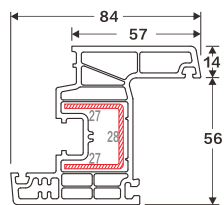
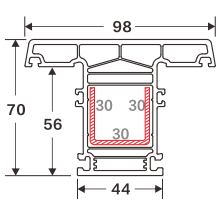
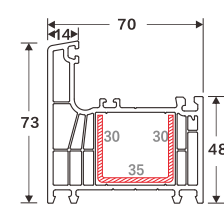
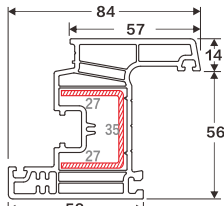
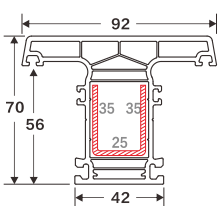
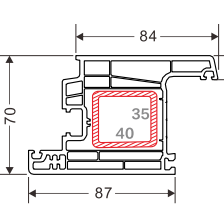
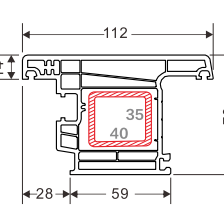
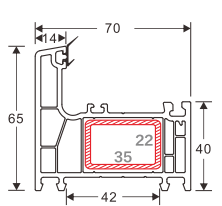
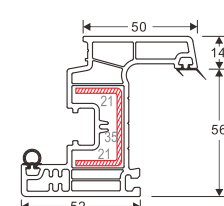
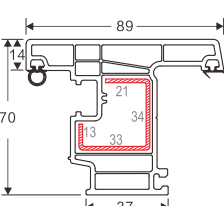
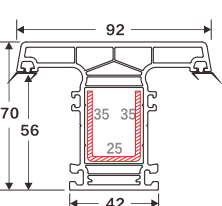
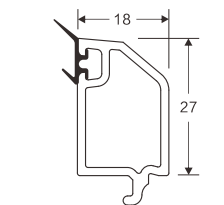
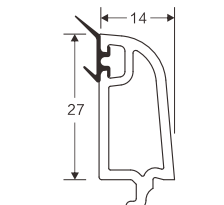
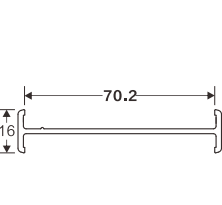
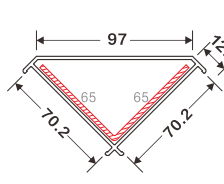
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

BD 70 in-swing casement (triple sealing)
window technical drawing

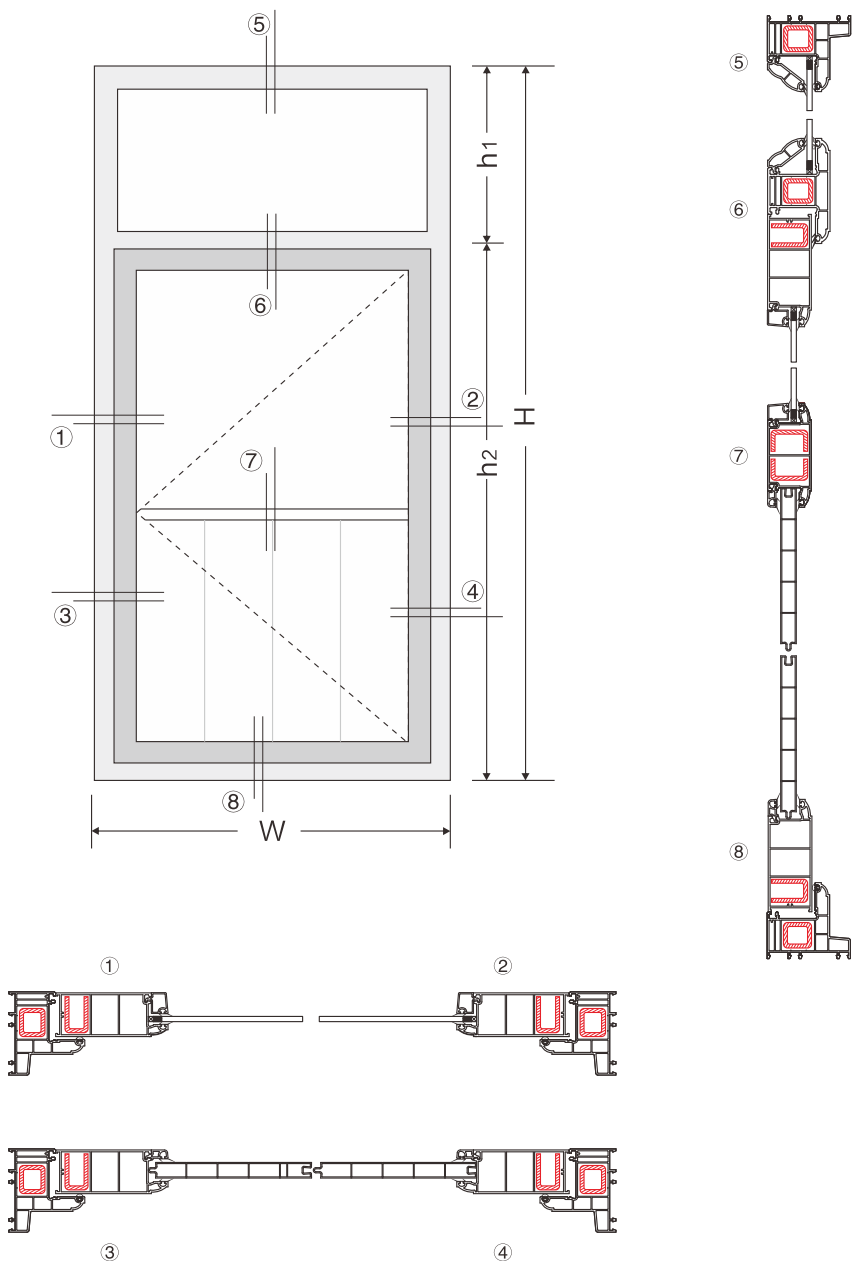


70 casement series

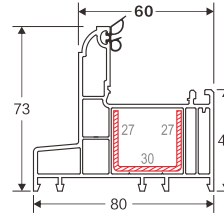
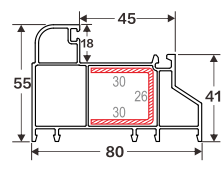
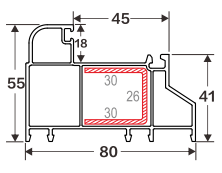
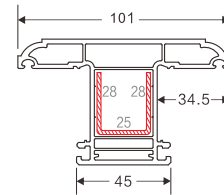
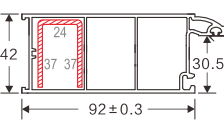
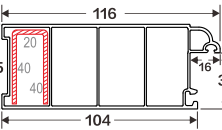
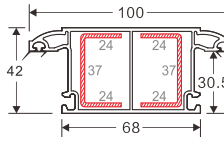
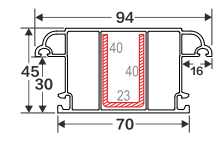
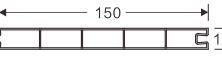
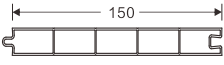
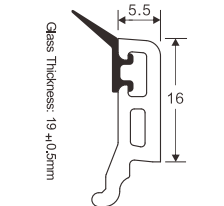
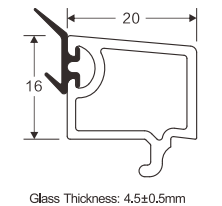
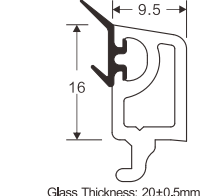
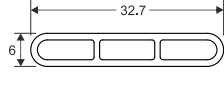
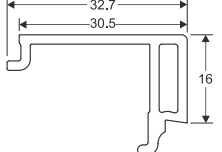
 <p>NAME: 70 triple pane frame A CODE: 70SMFKA (No gasket) WEIGHT(KG/M): 1.617 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.8 e1</p>	 <p>NAME: 70 triple pane sash A CODE: 70SMFSA (No gasket) WEIGHT(KG/M): 1.67 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.8 e1</p>	 <p>NAME: 70 triple pane mullion A CODE: 70SMFTA (No gasket) WEIGHT(KG/M): 1.77 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.8 e1</p>
 <p>NAME: 70 triple pane frame S CODE: 70SMFKS (No gasket) WEIGHT(KG/M): 1.44 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.5 a c e g i</p>	 <p>NAME: 70 triple pane sash S CODE: 70SMFSS (No gasket) WEIGHT(KG/M): 1.5 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.5 a c e g i</p>	 <p>NAME: 70 triple pane mullion S CODE: 70SMFTS (No gasket) WEIGHT(KG/M): 1.55 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.5 a c e g i</p>
 <p>NAME: 70 in-swing door sash A CODE: 70NKMSA (No gasket) WEIGHT(KG/M): 2.11 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.8 e1</p>	 <p>NAME: 70 out-swing door sash A CODE: 70WKMSA (No gasket) WEIGHT(KG/M): 2.11 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.8 e1</p>	 <p>NAME: 70 Five-chamber frame CODE: 70WQSK WEIGHT(KG/M): 1.31 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.5 a c e g i</p>
 <p>NAME: 70 Five-chamber in-swing window sash CODE: 70WQSNKCS WEIGHT(KG/M): 1.447 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.5 a c e g i</p>	 <p>NAME: 70 Five-chamber out-swing window sash CODE: 70WQSWKCS WEIGHT(KG/M): 1.565 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.5 a c e g i</p>	 <p>NAME: 70 Five-chamber mullion CODE: 70WQST WEIGHT(KG/M): 1.62 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 2.5 a c e g i</p>
 <p>NAME: 70 glazing bead CODE: 70YX WEIGHT(KG/M): 0.267 LENGTH: 5.8-6.0m PCS/BAG: 20 THICKNESS: a</p>	 <p>NAME: 70 glazing bead 2 CODE: 70YX2 WEIGHT(KG/M): 0.267 LENGTH: 5.8-6.0m PCS/BAG: 20 THICKNESS: a</p>	 <p>NAME: 70 flat board CODE: 70PB WEIGHT(KG/M): 0.325 LENGTH: 5.8-6.0m PCS/BAG: 20 THICKNESS: e1</p>
 <p>NAME: 70 bay corner adaptor CODE: 70ZJ WEIGHT(KG/M): 0.9 LENGTH: 5.8-6.0m PCS/BAG: 4 c e i</p>		

Mold function options: **a** large surface co-extrusion **i** small surface co-extrusion **c** large surface co-extrusion with lines **e** small surface co-extrusion with lines **g** large surface co-extrusion with lines + small surface co-extrusion **s** small surface co-extrusion with lines + large surface co-extrusion **d** double surface co-extrusion with lines **h** same color double-sides co-extrusion **l** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)

BD 80 casement door technical drawing

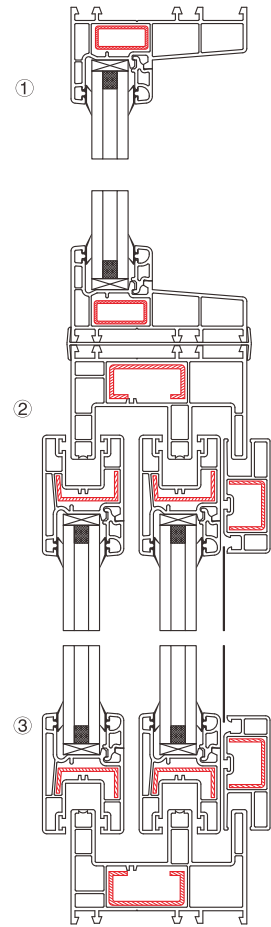
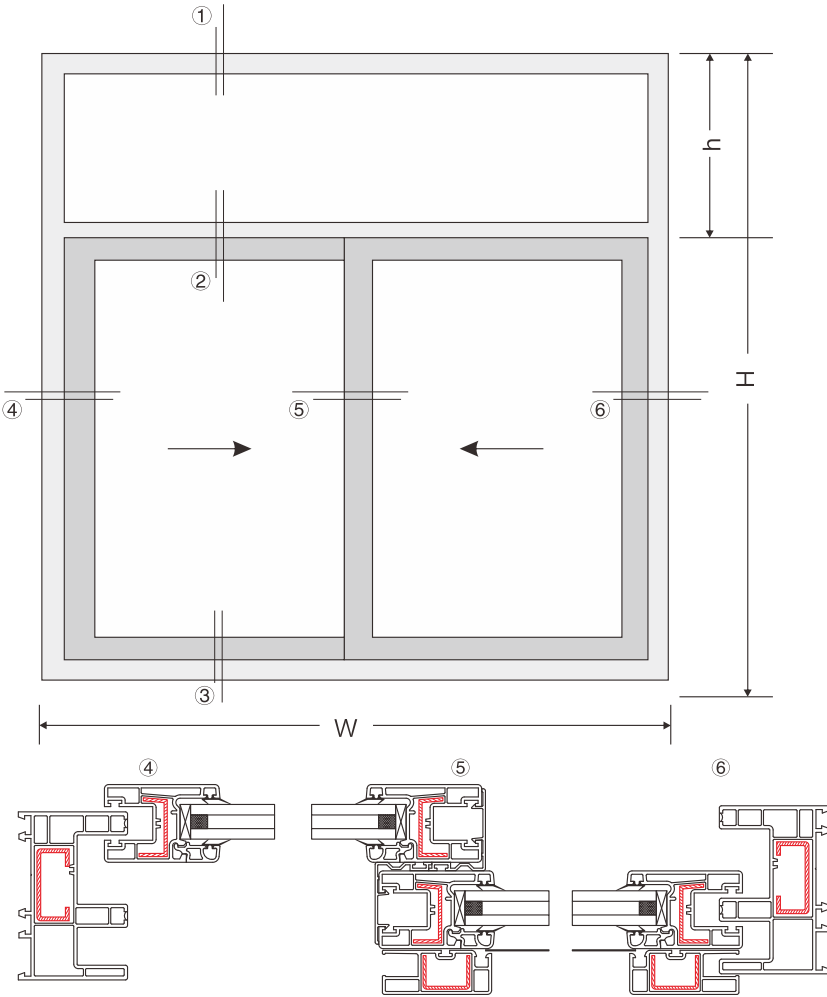


80 casement series

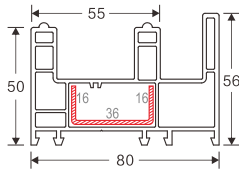
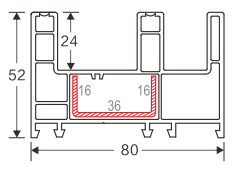
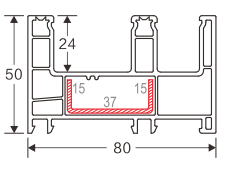
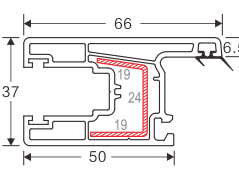
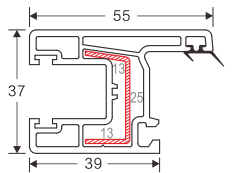
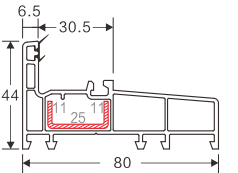
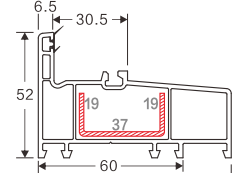
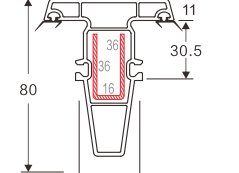
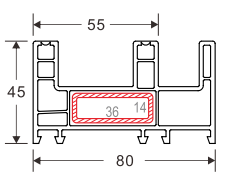
 <p>NAME: 80-60 door frame CODE: 80-60MK WEIGHT(KG/M): 1.14 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 1.8 a</p>	 <p>NAME: 80 door frame CODE: 80MK (No gasket) WEIGHT(KG/M): 0.8 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.8 a</p>	 <p>NAME: 80 door frame thickening CODE: 80MKJH (No gasket) WEIGHT(KG/M): 0.9 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.8 a</p>
 <p>NAME: 80 door frame mullion CODE: 80MKZT (No gasket) WEIGHT(KG/M): 1.335 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.1 a</p>	 <p>NAME: 80 door sash 2 CODE: 80MS2 WEIGHT(KG/M): 1.05 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 1.8 a</p>	 <p>NAME: 80 door sash 1 CODE: 80MS1 (No gasket) WEIGHT(KG/M): 1.033 LENGTH: 5.8-6.0m PCS/BAG: 4 THICKNESS: 1.6 a</p>
 <p>NAME: 80 door sash mullion 2 CODE: 80MST2 WEIGHT(KG/M): 0.984 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.8 a</p>	 <p>NAME: 80 door sash mullion 1 CODE: 80MST1 (No gasket) WEIGHT(KG/M): 0.79 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.6 a</p>	 <p>NAME: 150 door panel 2 CODE: 150MB2 WEIGHT(KG/M): 0.884 LENGTH: 5.8-6.0m PCS/BAG: 10 a e l</p>
 <p>NAME: 150 door panel 3 CODE: 150MB3 WEIGHT(KG/M): 0.9 LENGTH: 5.8-6.0m PCS/BAG: 8 a c l</p>	 <p>NAME: 80 double glazing bead B2 CODE: 80SYB2 WEIGHT(KG/M): 0.137 LENGTH: 5.8-6.0m PCS/BAG: 50 a</p>	 <p>NAME: 80 glazing bead B CODE: 80DYB WEIGHT(KG/M): 0.22 LENGTH: 5.8-6.0m PCS/BAG: 30 a</p>
 <p>NAME: 88 double glazing bead C CODE: 88SYC WEIGHT(KG/M): 0.15 LENGTH: 5.8-6.0m PCS/BAG: 30 a</p>	 <p>NAME: 35 Blind louver CODE: 35BYP WEIGHT(KG/M): 0.16 LENGTH: 5.8-6.0m PCS/BAG: 30 b</p>	 <p>NAME: 80 Shutter glazing bead CODE: 80BYCZYXX WEIGHT(KG/M): 0.22 LENGTH: 5.8-6.0m PCS/BAG: 30 a</p>

Mold function options: a large surface co-extrusion b small surface co-extrusion c large surface co-extrusion with lines d small surface co-extrusion with lines e large surface co-extrusion with lines + small surface co-extrusion f small surface co-extrusion with lines + large surface co-extrusion g double surface co-extrusion with lines h same color double-sides co-extrusion i double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

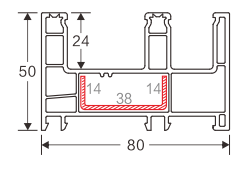
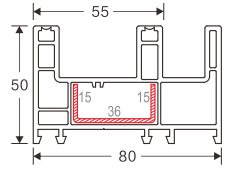
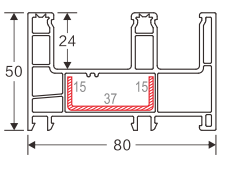
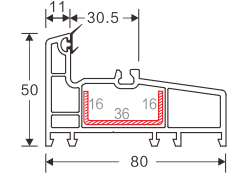
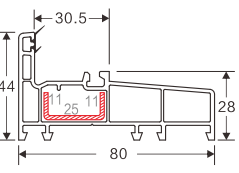
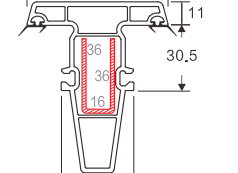
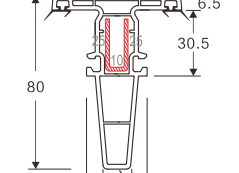
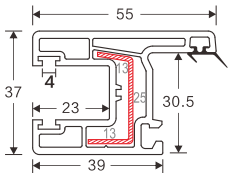
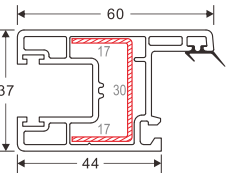
BD 80 sliding split type window technical drawing



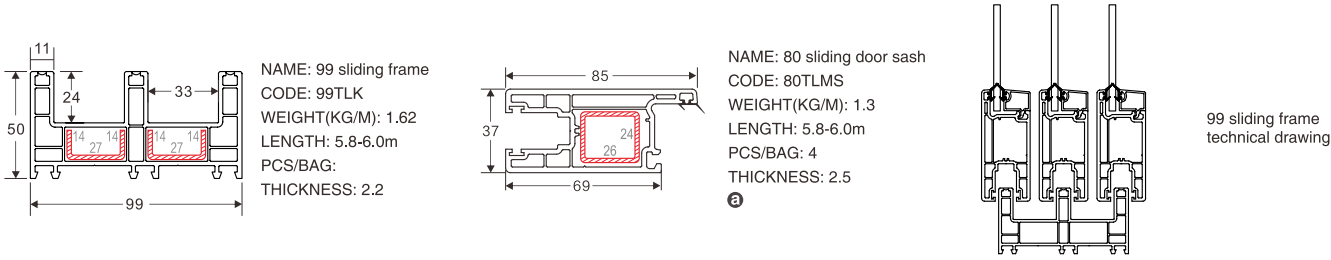
80 sliding series(thickness 2.0mm)

 <p>NAME: 80 sliding frame H4 CODE: TL80KH4 WEIGHT(KG/M): 1.267 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.0 a</p>	 <p>NAME: 80 sliding frame A CODE: TL80KA WEIGHT(KG/M): 1.2 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.9 a</p>	 <p>NAME: 80 sliding frame B1 CODE: TL80KB1 WEIGHT(KG/M): 1.15 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.9 a</p>
 <p>NAME: 80 big sliding sash B CODE: 80TLDSB WEIGHT(KG/M): 0.91 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.0 a c</p>	 <p>NAME: 80 sliding sash H CODE: 80TLSH WEIGHT(KG/M): 0.784 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.0 a</p>	 <p>NAME: 80 fixed frame D CODE: GD80KD WEIGHT(KG/M): 0.867 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 1.9 a</p>
 <p>NAME: 80 fixed frame E2 CODE: GD80KE2 WEIGHT(KG/M): 0.917 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.9 a</p>	 <p>NAME: 80 fixed frame mullion H1 CODE: GD80KTH1 WEIGHT(KG/M): 0.97 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 1.8 a</p>	 <p>NAME: 80 sliding frame 45-2 CODE: 80TL45K2 WEIGHT(KG/M): 1.08 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.0 a</p>

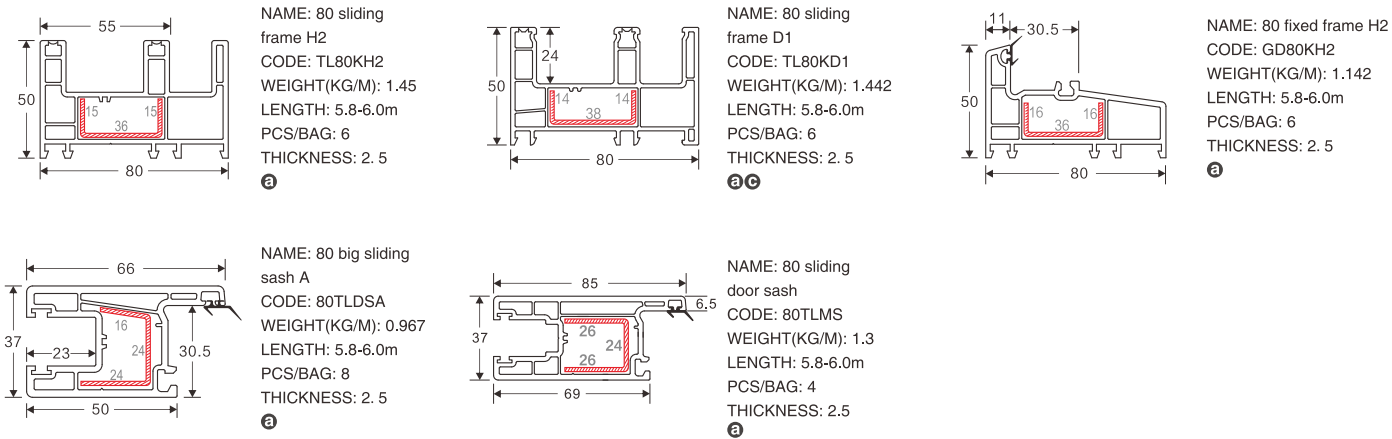
80 sliding series(thickness 2.2mm)

 <p>NAME: 80 sliding frame D2 CODE: TL80KD2 WEIGHT(KG/M): 1.334 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a c</p>	 <p>NAME: 80 sliding frame H3 CODE: TL80KH3 WEIGHT(KG/M): 1.317 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a c c e i</p>	 <p>NAME: 80 sliding frame B2 CODE: TL80KB2 WEIGHT(KG/M): 1.2 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a</p>
 <p>NAME: 80 fixed frame H3 CODE: GD80KH3 WEIGHT(KG/M): 1.067 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a</p>	 <p>NAME: 80 fixed frame A2 CODE: GD80KA2 WEIGHT(KG/M): 0.942 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.2 a</p>	 <p>NAME: 80 fixed frame mullion H2 CODE: GD80KTH2 WEIGHT(KG/M): 1.167 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a</p>
 <p>NAME: 80 fixed frame mullion A2 CODE: GD80KTA2 WEIGHT(KG/M): 1.017 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.2 a</p>	 <p>NAME: 80 sliding sash D CODE: 80TLSD WEIGHT(KG/M): 0.841 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.3 a c c i</p>	 <p>NAME: 80 sliding sash W CODE: 80TLSW WEIGHT(KG/M): 0.85 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.0</p>

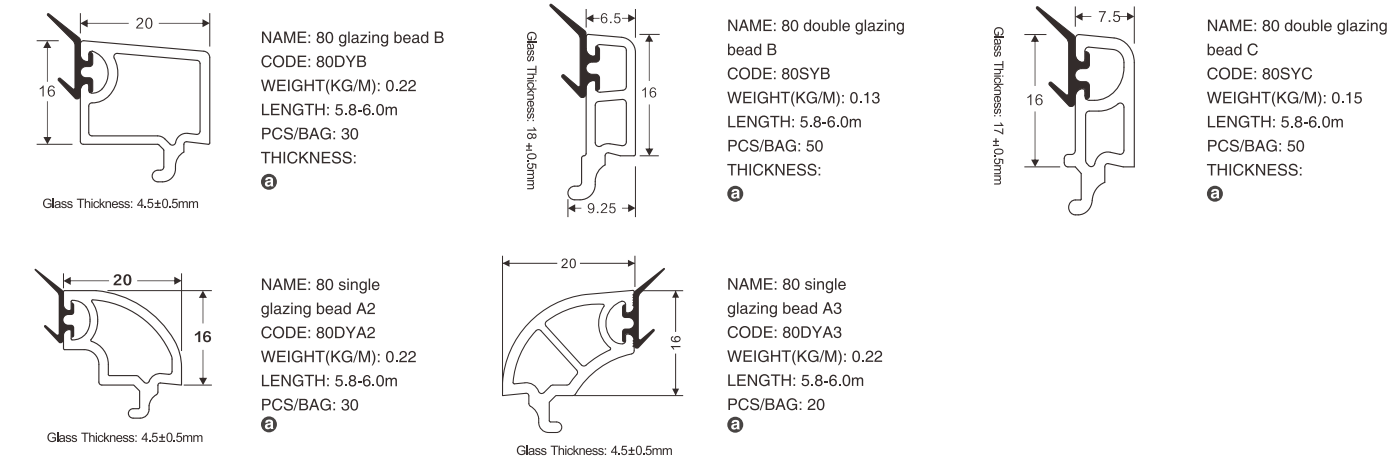
Mold function options: a large surface co-extrusion b small surface co-extrusion c large surface co-extrusion with lines d small surface co-extrusion with lines e large surface co-extrusion with lines + small surface co-extrusion f small surface co-extrusion with lines + large surface co-extrusion g double surface co-extrusion with lines h same color double-sides co-extrusion i double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)



80 sliding series(thickness 2.5mm)

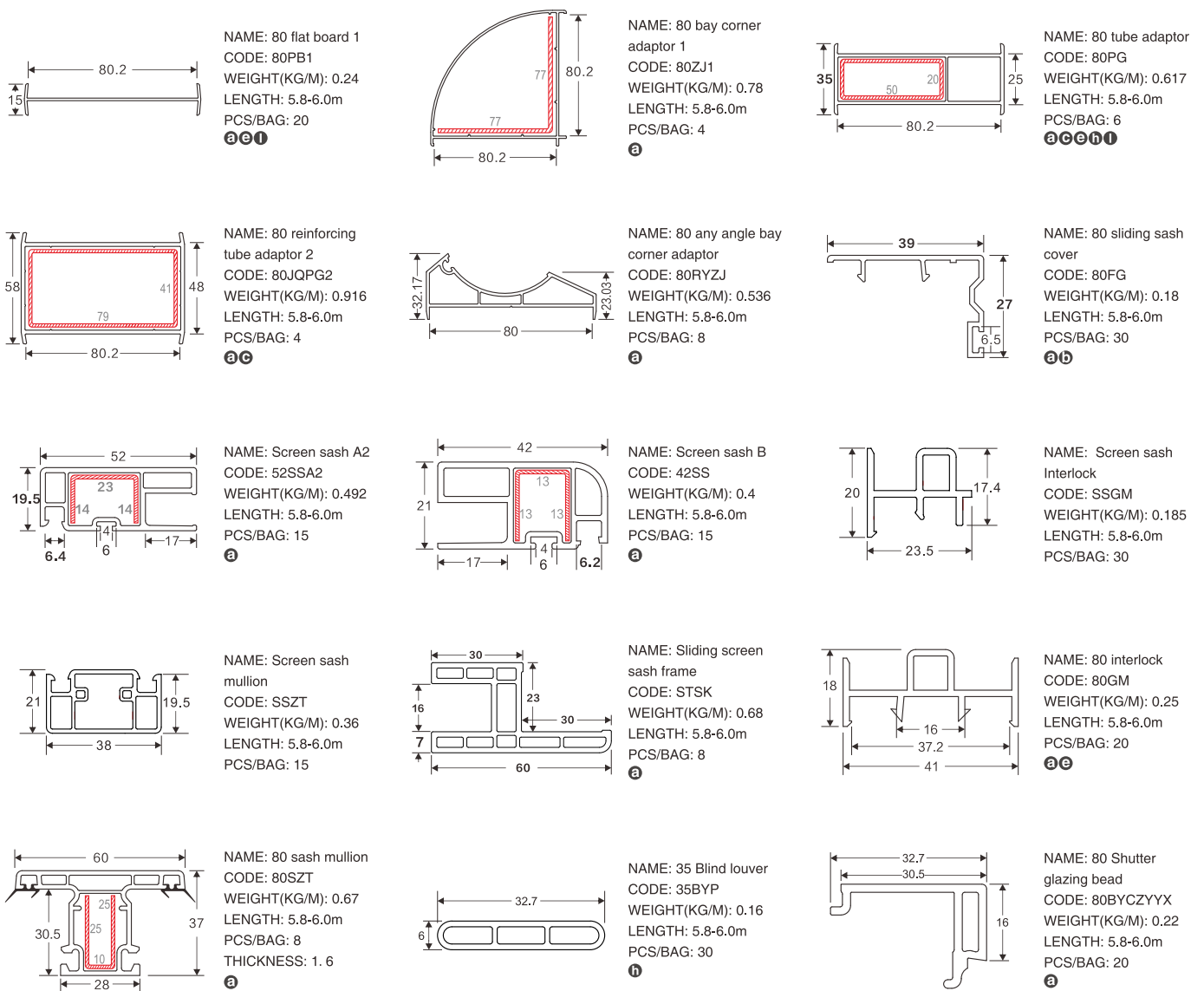


80 sliding series glazing bead



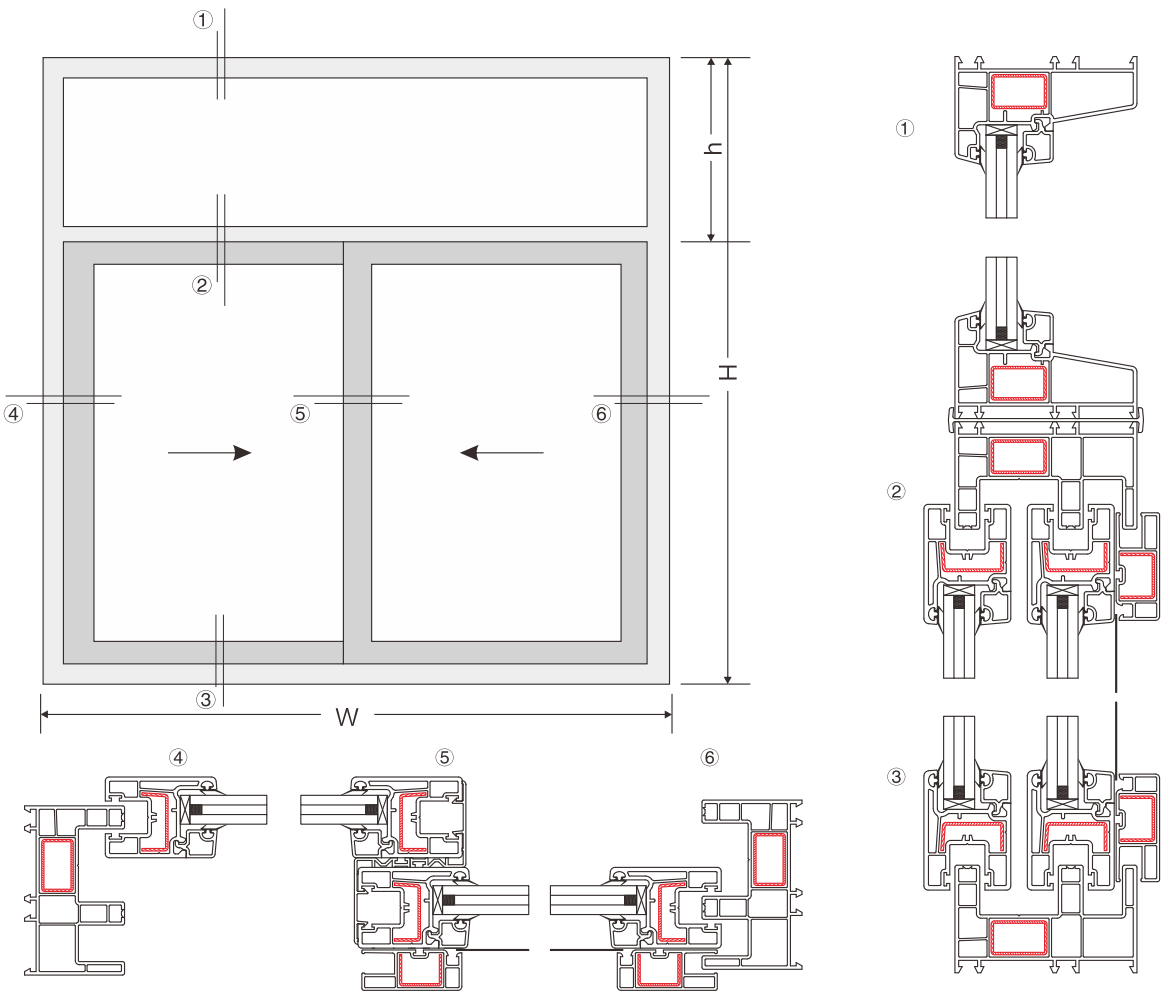
Mold function options: ① large surface co-extrusion ② small surface co-extrusion ③ large surface co-extrusion with lines ④ small surface co-extrusion with lines ⑤ large surface co-extrusion with lines + small surface co-extrusion ⑥ small surface co-extrusion with lines + large surface co-extrusion ⑦ double surface co-extrusion with lines ⑧ same color double-sides co-extrusion ⑨ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)

80 sliding series auxiliary profiles

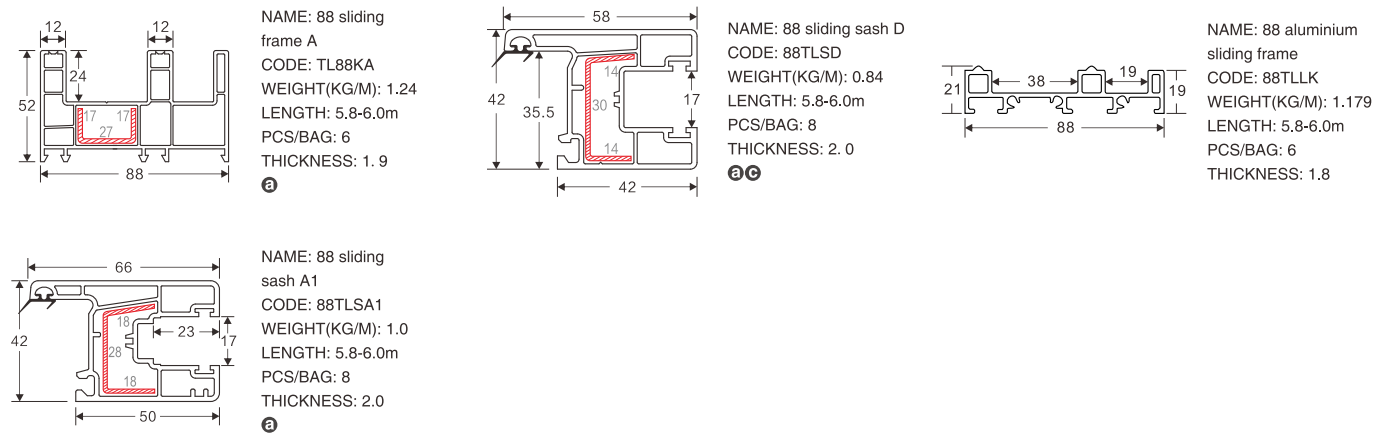


Mold function options: ① large surface co-extrusion ② small surface co-extrusion ③ large surface co-extrusion with lines ④ small surface co-extrusion with lines ⑤ large surface co-extrusion with lines + small surface co-extrusion ⑥ small surface co-extrusion with lines + large surface co-extrusion ⑦ double surface co-extrusion with lines ⑧ same color double-sides co-extrusion ⑨ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)

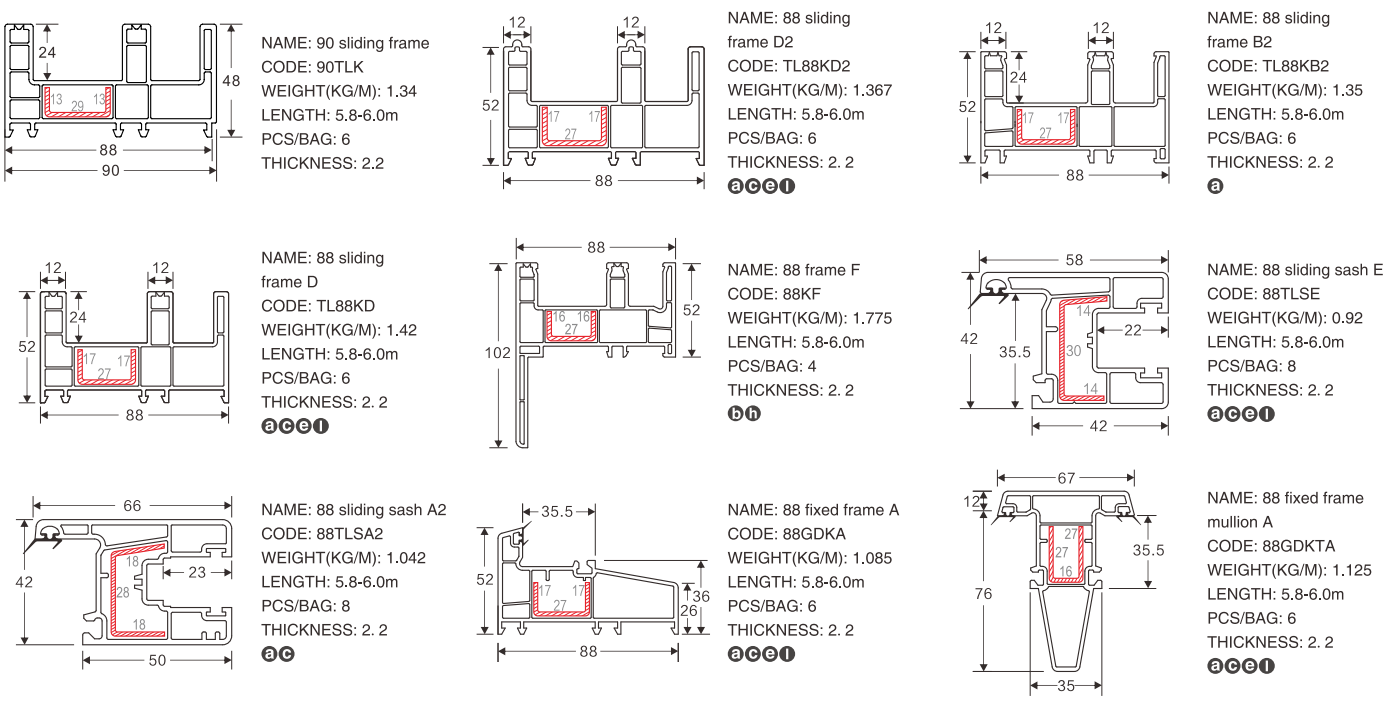
BD 88 sliding split type window technical drawing



88 sliding series(thickness 2.0mm)

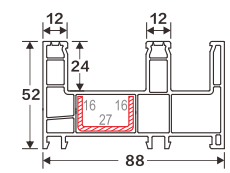


88 sliding series(thickness 2.2mm)

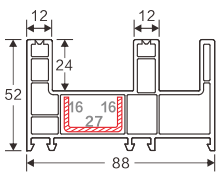


Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **i** small surface co-extrusion with lines + large surface co-extrusion **a** double surface co-extrusion with lines **b** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

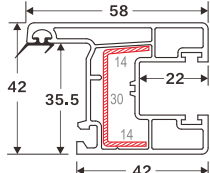
88 sliding series(thickness 2.5mm)



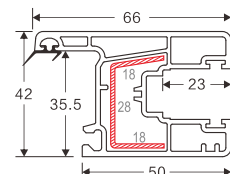
NAME: 88 sliding frame B3
CODE: TL88KB3
WEIGHT(KG/M): 1.532
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.5
a c e i



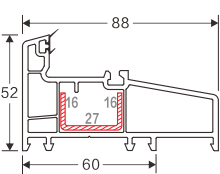
NAME: 88 sliding frame H
CODE: TL88KH
WEIGHT(KG/M): 1.55
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.5
a c e i



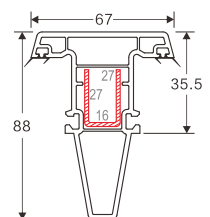
NAME: 88 sliding sash H2
CODE: 88TLSH2
WEIGHT(KG/M): 1.025
LENGTH: 5.8-6.0m
PCS/BAG: 8
THICKNESS: 2.5
a c e i



NAME: 88 sliding sash H
CODE: 88TLSH
WEIGHT(KG/M): 1.12
LENGTH: 5.8-6.0m
PCS/BAG: 8
THICKNESS: 2.5
a c e i

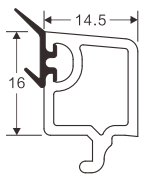


NAME: 88 fixed frame H
CODE: 88GDKH
WEIGHT(KG/M): 1.185
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.5
a c e i



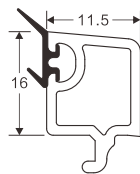
NAME: 88 fixed frame mullion H
CODE: 88GDKTH
WEIGHT(KG/M): 1.285
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.5
a c e i

88 sliding series glazing bead



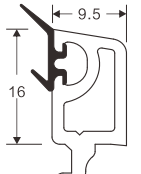
NAME: 88 double glazing bead A
CODE: 88SYA
WEIGHT(KG/M): 0.18
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 15±0.5mm



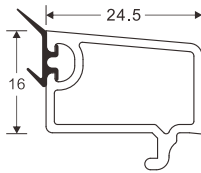
NAME: 88 double glazing bead B
CODE: 88SYB
WEIGHT(KG/M): 0.167
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 18±0.5mm



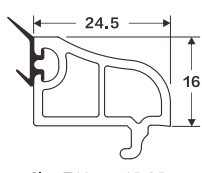
NAME: 88 double glazing bead C
CODE: 88SYC
WEIGHT(KG/M): 0.15
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 20±0.5mm



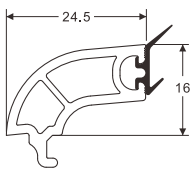
NAME: 88 glazing bead A
CODE: 88DYA
WEIGHT(KG/M): 0.27
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

Glass Thickness: 4.5±0.5mm



NAME: 88 single glazing bead W2
CODE: 88DYW2
WEIGHT(KG/M): 0.275
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

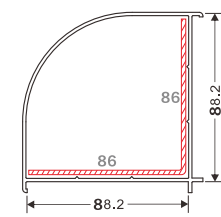
Glass Thickness: 4.5±0.5mm



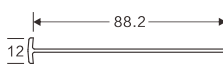
NAME: 88 single glazing bead A3
CODE: 88DYA3
WEIGHT(KG/M): 0.27
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

Glass Thickness: 4.5±0.5mm

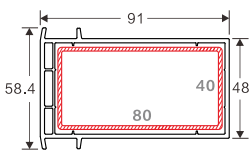
88 sliding series auxiliary profiles



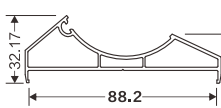
NAME: 88 right angle bay corner adaptor
CODE: 88ZZJ
WEIGHT(KG/M): 0.967
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



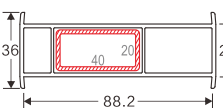
NAME: 88 flat board 1
CODE: 88PB1
WEIGHT(KG/M): 0.3
LENGTH: 5.8-6.0m
PCS/BAG: 20
a c e i



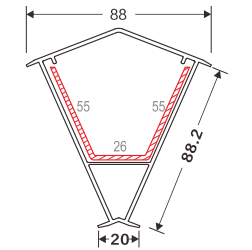
NAME: 88 reinforcing tube adaptor
CODE: 88JQPG
WEIGHT(KG/M): 1.06
LENGTH: 5.8-6.0m
PCS/BAG: 4
a c



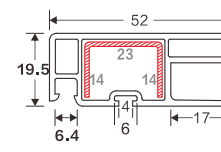
NAME: 88 any angle bay corner adaptor
CODE: 88RYZJ
WEIGHT(KG/M): 0.60
LENGTH: 5.8-6.0m
PCS/BAG: 8
a



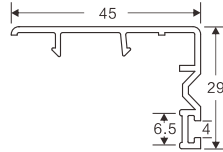
NAME: 88 tube adaptor
CODE: 88PG
WEIGHT(KG/M): 0.783
LENGTH: 5.8-6.0m
PCS/BAG: 6
a c e i



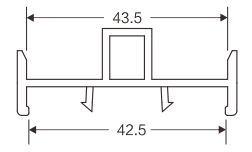
NAME: 88/135° bay corner adaptor
CODE: 88/135° ZJ
WEIGHT(KG/M): 0.967
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



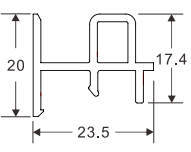
NAME: Screen sash A2
CODE: 52SS2
WEIGHT(KG/M): 0.492
LENGTH: 5.8-6.0m
PCS/BAG: 15
a



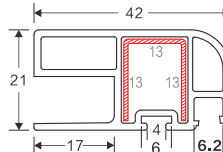
NAME: 88 sliding sash cover
CODE: 88FG
WEIGHT(KG/M): 0.227
LENGTH: 5.8-6.0m
PCS/BAG: 30
a b



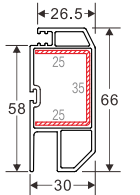
NAME: 42 interlock
CODE: 42GM
WEIGHT(KG/M): 0.307
LENGTH: 5.8-6.0m
PCS/BAG: 20
a e i



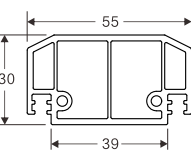
NAME: Screen sash Interlock
CODE: SSGM
WEIGHT(KG/M): 0.185
LENGTH: 5.8-6.0m
PCS/BAG: 30
a



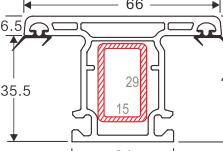
NAME: Screen sash B
CODE: 42SS
WEIGHT(KG/M): 0.4
LENGTH: 5.8-6.0m
PCS/BAG: 15
a



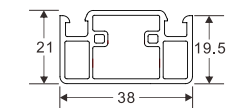
NAME: 66 Screen door sash
CODE: SSA3
WEIGHT(KG/M): 0.635
LENGTH: 5.8-6.0m
PCS/BAG: 9
a



NAME: Screen sash mullion A3
CODE: SSA3ZT
WEIGHT(KG/M): 0.73
LENGTH: 5.8-6.0m
PCS/BAG: 9
a



NAME: 42 sash mullion 2
CODE: 42SZT2
WEIGHT(KG/M): 0.84
LENGTH: 5.8-6.0m
PCS/BAG: 8
THICKNESS: 2.2
a c e i

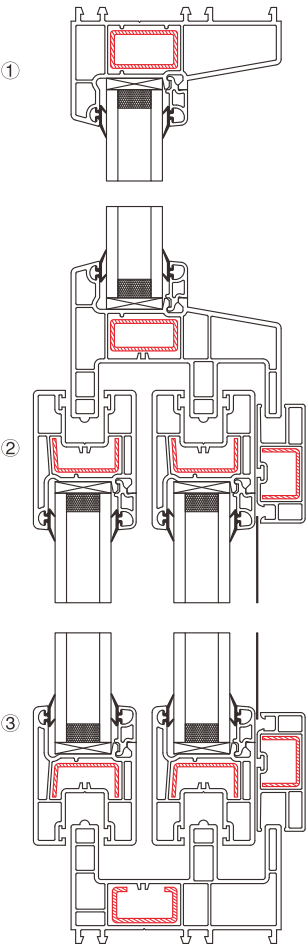
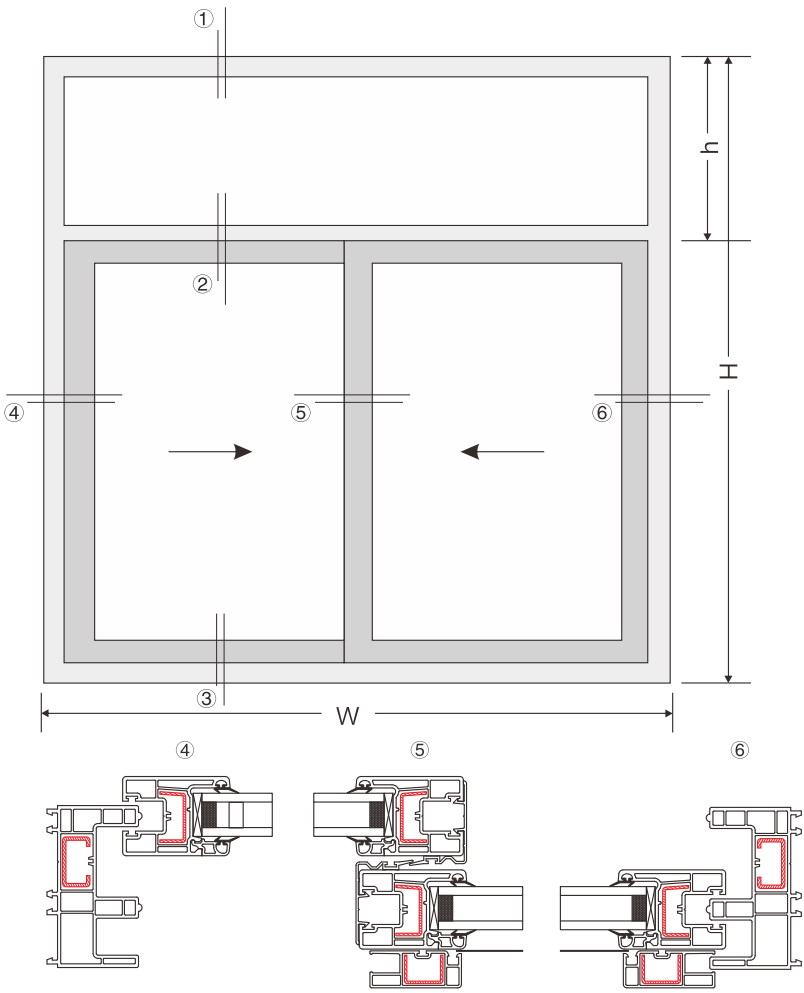


NAME: Screen sash mullion
CODE: SSZT
WEIGHT(KG/M): 0.36
LENGTH: 5.8-6.0m
PCS/BAG: 15
a

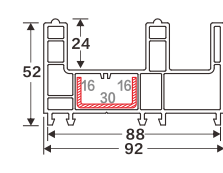
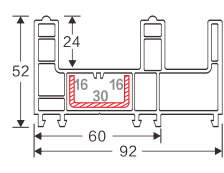
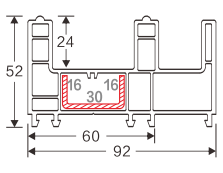
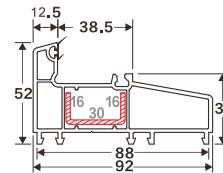
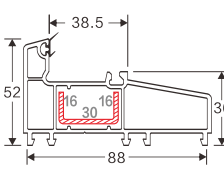
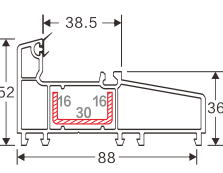
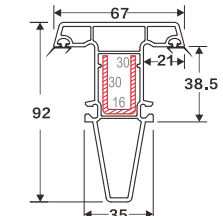
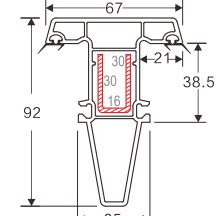
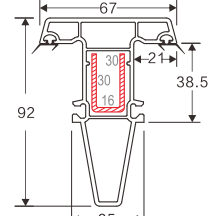
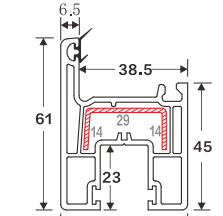
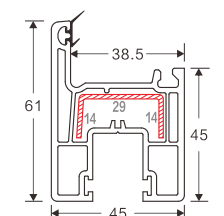
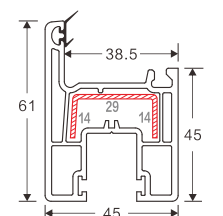
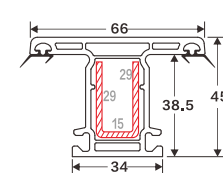
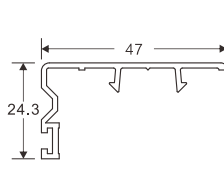
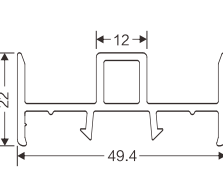
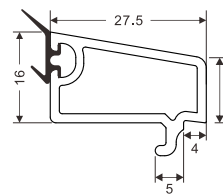
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

BD 92 sliding window technical drawing

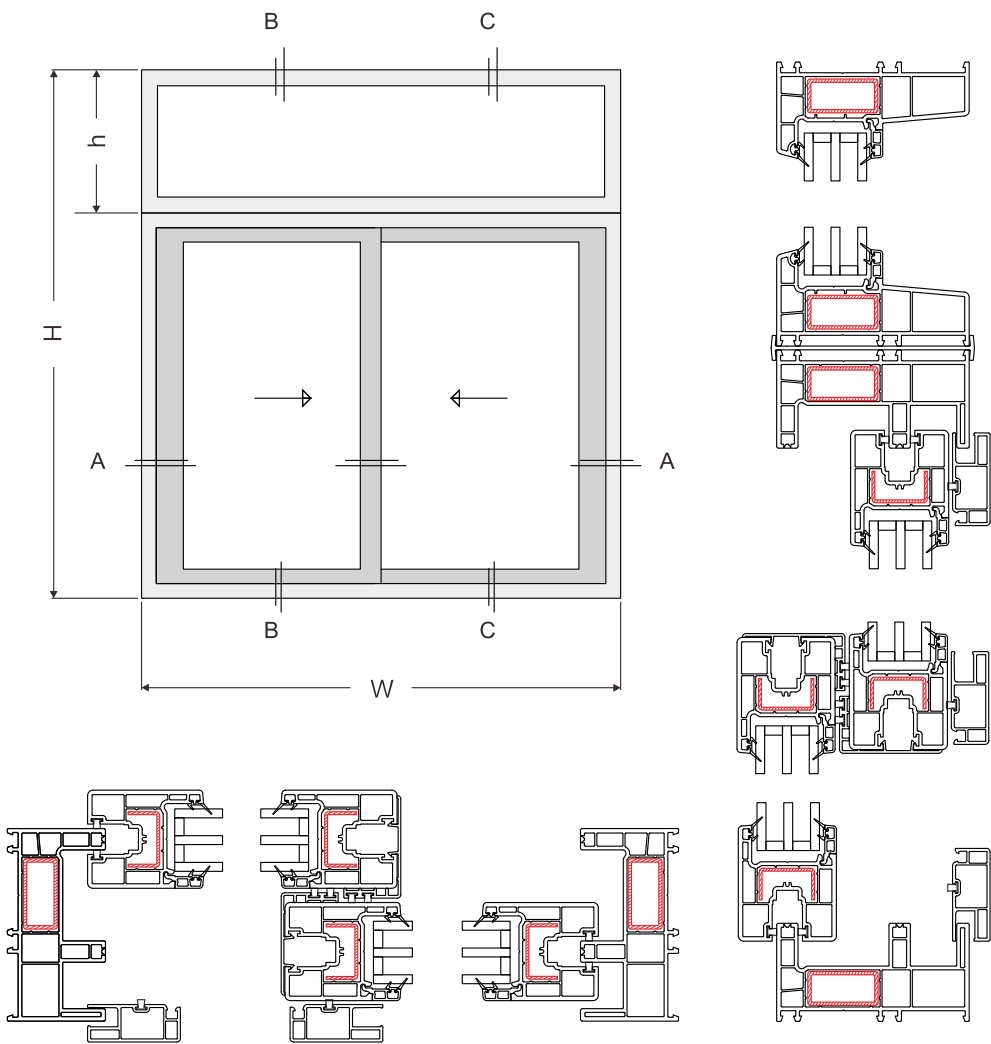


92 sliding window series

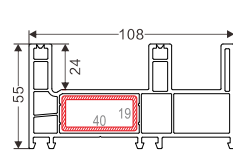
	NAME: 9225 sliding frame CODE: TL9225K WEIGHT(KG/M): 1.635 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.5 a1		NAME: 92 sliding frame 2 CODE: TL92K2 WEIGHT(KG/M): 1.459 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a1		NAME: 92 sliding frame 1 CODE: TL92K1 WEIGHT(KG/M): 1.45 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.0 a1
	NAME: 9225 fixed frame CODE: GD9225K WEIGHT(KG/M): 1.27 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.5 a1		NAME: 92 fixed frame 2 CODE: GD92K2 WEIGHT(KG/M): 1.109 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a2c		NAME: 92 fixed frame 1 CODE: GD92K1 WEIGHT(KG/M): 1.029 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.0 a2
	NAME: 9225 fixed frame mullion CODE: GD9225KT WEIGHT(KG/M): 1.375 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.5 a1		NAME: 92 fixed frame mullion 2 CODE: GD92KT2 WEIGHT(KG/M): 1.184 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a2c		NAME: 92 fixed frame mullion 1 CODE: GD92KT1 WEIGHT(KG/M): 1.166 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.0 a2
	NAME: 9225 sliding sash CODE: 9225TLS WEIGHT(KG/M): 1.125 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.5 a1		NAME: 92 sliding sash 2 CODE: 92TLS2 WEIGHT(KG/M): 1.0 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.2 a2c		NAME: 92 sliding sash 1 CODE: 92TLS1 WEIGHT(KG/M): 0.961 LENGTH: 5.8-6.0m PCS/BAG: 8 THICKNESS: 2.0 a2
	NAME: 92 sash mullion CODE: 92SZT WEIGHT(KG/M): 0.924 LENGTH: 5.8-6.0m PCS/BAG: 6 THICKNESS: 2.2 a2c		NAME: 92 sliding sash cover CODE: 92FG WEIGHT(KG/M): 0.219 LENGTH: 5.8-6.0m PCS/BAG: 30 THICKNESS: 2.2 a2b		NAME: 92 interlock CODE: 92GM WEIGHT(KG/M): 0.375 LENGTH: 5.8-6.0m PCS/BAG: 20 THICKNESS: 2.0 a2e
	NAME: 92 single glazing bead CODE: 92DY WEIGHT(KG/M): 0.255 LENGTH: 5.8-6.0m PCS/BAG: 20 a2				

Mold function options: a large surface co-extrusion b small surface co-extrusion c large surface co-extrusion with lines d small surface co-extrusion with lines e large surface co-extrusion with lines + small surface co-extrusion f small surface co-extrusion with lines + large surface co-extrusion g double surface co-extrusion with lines h same color double-sides co-extrusion i double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

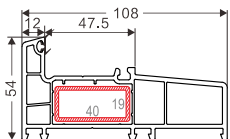
BD 108 sliding window technical drawing



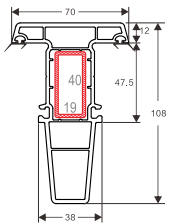
108 sliding window series



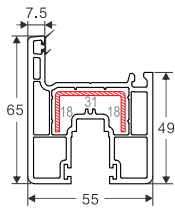
NAME: 108 sliding frame
CODE: 108TLK
WEIGHT(KG/M): 1.8
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.5
③ ④



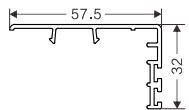
NAME: 108 fixed frame
CODE: 108GDK
WEIGHT(KG/M): 1.5
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.5
③ ④



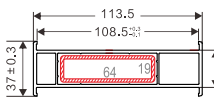
NAME: 108 fixed frame mullion
CODE: 108GDKT
WEIGHT(KG/M): 1.65
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.5
③ ④



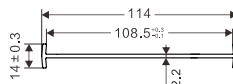
NAME: 108 sliding sash
CODE: 108TLS
WEIGHT(KG/M): 1.32
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.5
③ ④



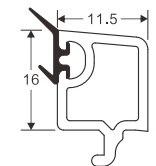
NAME: 108 sliding sash cover
CODE: 108TLSFG
WEIGHT(KG/M): 0.28
LENGTH: 5.8-6.0m
PCS/BAG: 20
③



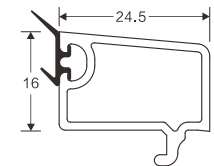
NAME: 108 tube adaptor
CODE: 108PG
WEIGHT(KG/M): 1.08
LENGTH: 5.8-6.0m
PCS/BAG: 15
③ ④



NAME: 108 flat board
CODE: 108PB
WEIGHT(KG/M): 0.49
LENGTH: 5.8-6.0m
PCS/BAG: 20
③ ④



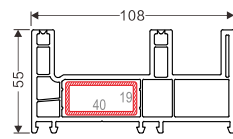
NAME: 88 double glazing bead B
CODE: 88SYB
WEIGHT(KG/M): 0.167
LENGTH: 5.8-6.0m
PCS/BAG: 30
③



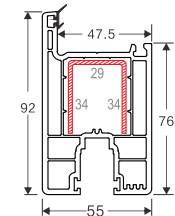
NAME: 88 glazing bead A2
CODE: 88DYA2
WEIGHT(KG/M): 0.27
LENGTH: 5.8-6.0m
PCS/BAG: 20
③

Glass Thickness: 30±0.5mm

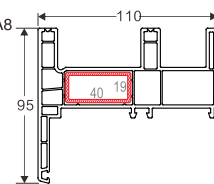
Glass Thickness: 17± 0.5mm



NAME: 108 sliding frame A8
CODE: 108TLKA8
WEIGHT(KG/M): 2.0
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.8
③ ④



NAME: 108 sliding door sash A8
CODE: 108TLMSA8
WEIGHT(KG/M): 1.805
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.8
③ ④

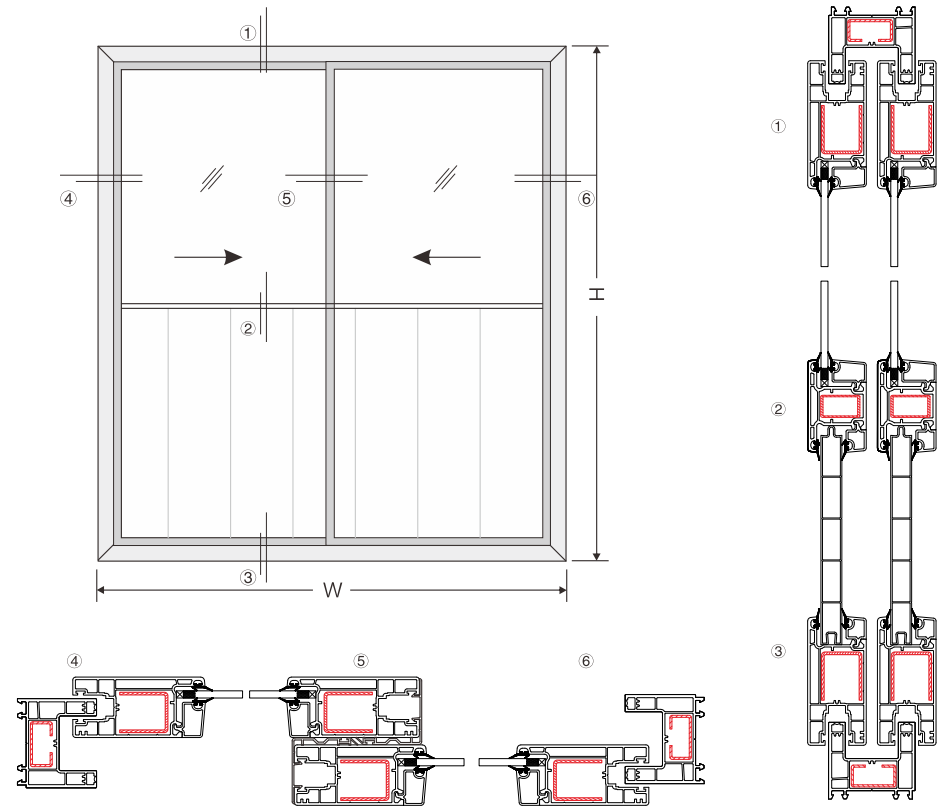


NAME: 110 sliding frame F
CODE: 110TLKF
WEIGHT(KG/M): 1.98
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.4
①

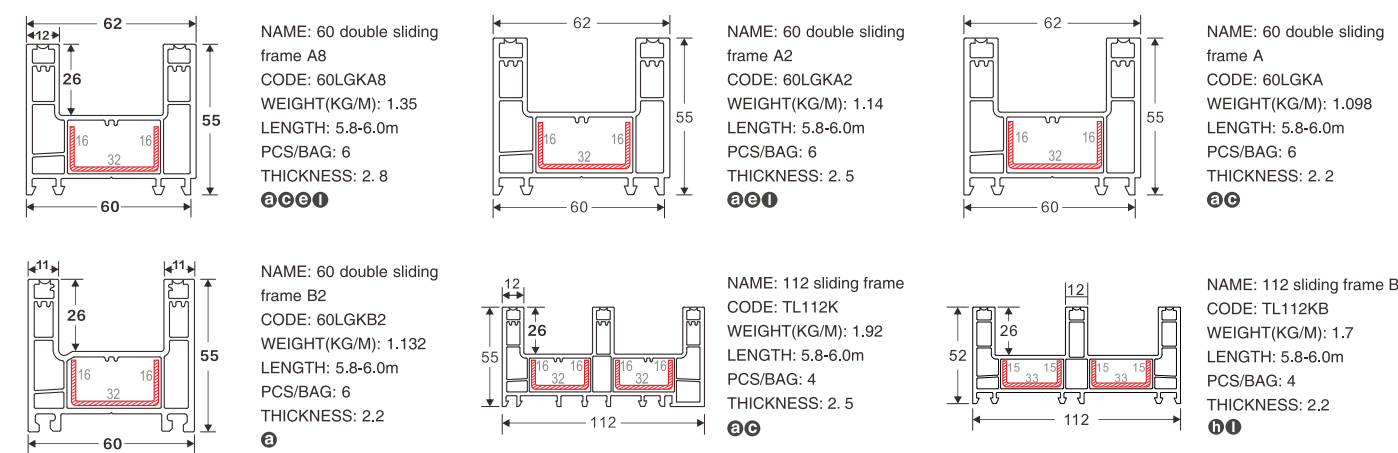
Mold function options: ③ large surface co-extrusion ④ small surface co-extrusion ⑤ large surface co-extrusion with lines ⑥ small surface co-extrusion with lines ⑦ large surface co-extrusion with lines + small surface co-extrusion ⑧ small surface co-extrusion with lines + large surface co-extrusion ⑨ double surface co-extrusion with lines ⑩ same color double-sides co-extrusion ⑪ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

Mold function options: ③ large surface co-extrusion ④ small surface co-extrusion ⑤ large surface co-extrusion with lines ⑥ small surface co-extrusion with lines ⑦ large surface co-extrusion with lines + small surface co-extrusion ⑧ small surface co-extrusion with lines + large surface co-extrusion ⑨ double surface co-extrusion with lines ⑩ same color double-sides co-extrusion ⑪ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

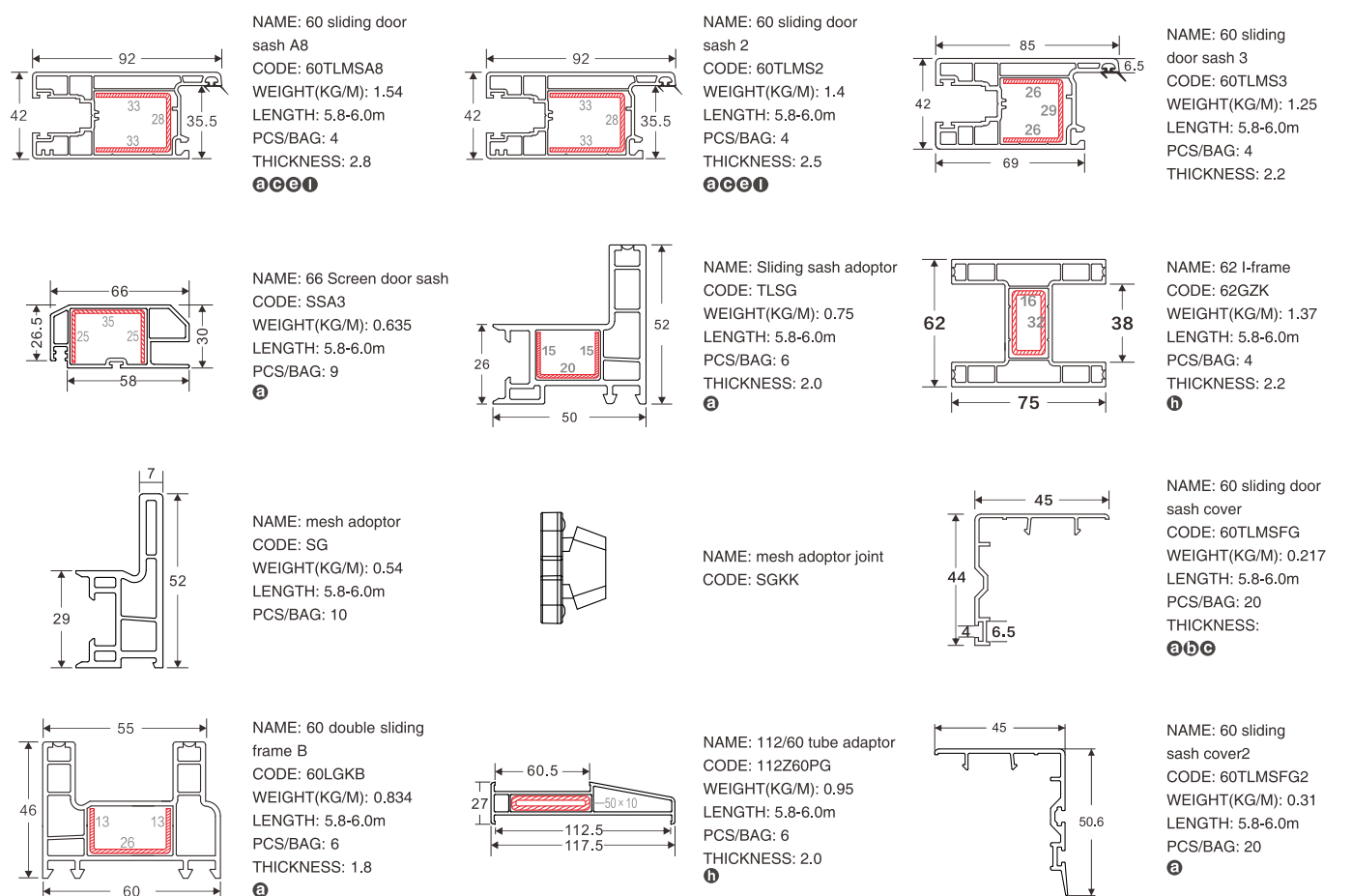
BD 60 double track sliding door technical drawing



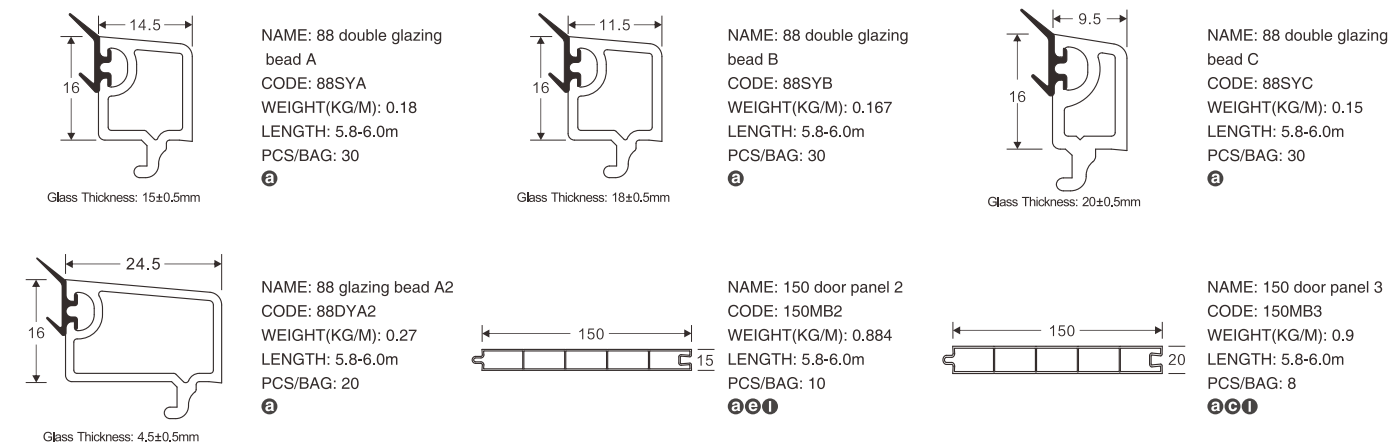
60 sliding door series



60 sliding door series

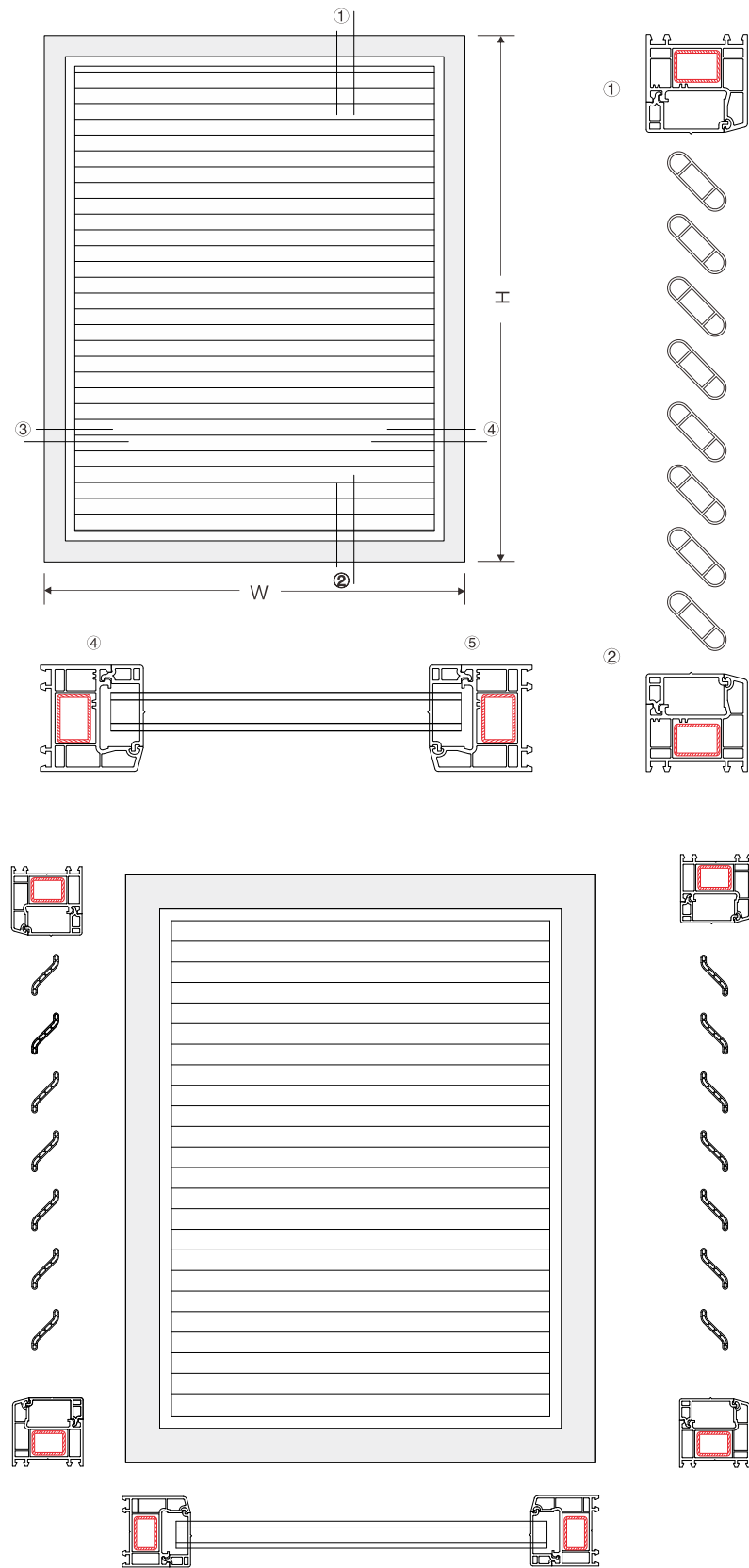


60 sliding door series glazing bead

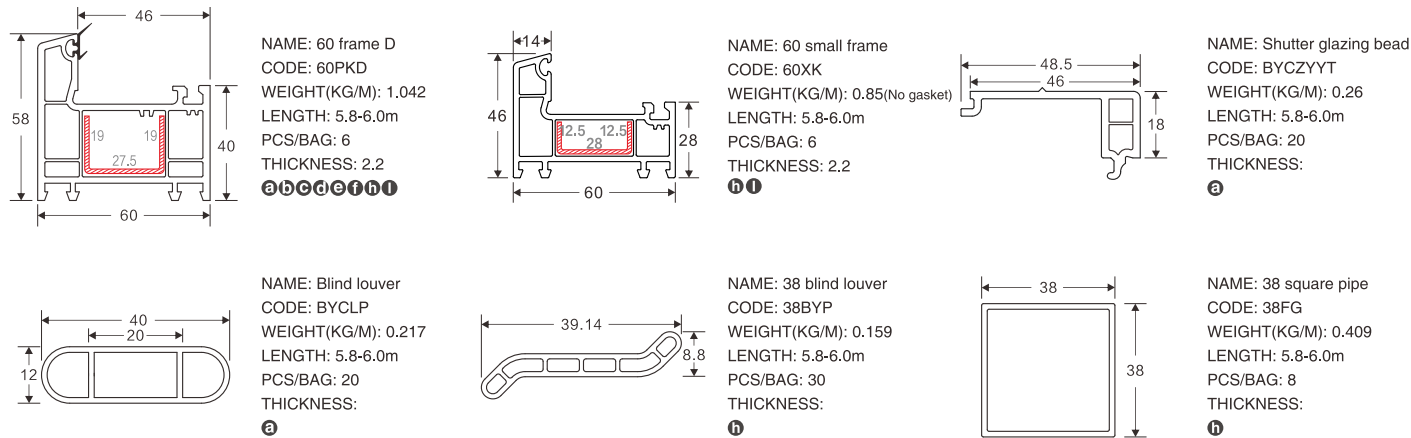


Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)

BD 60 blind window technical drawing

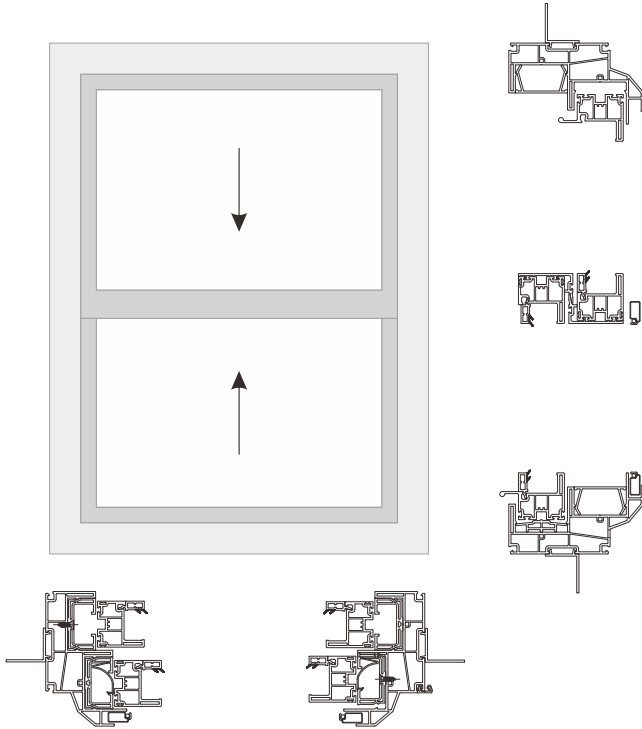


60 louver series

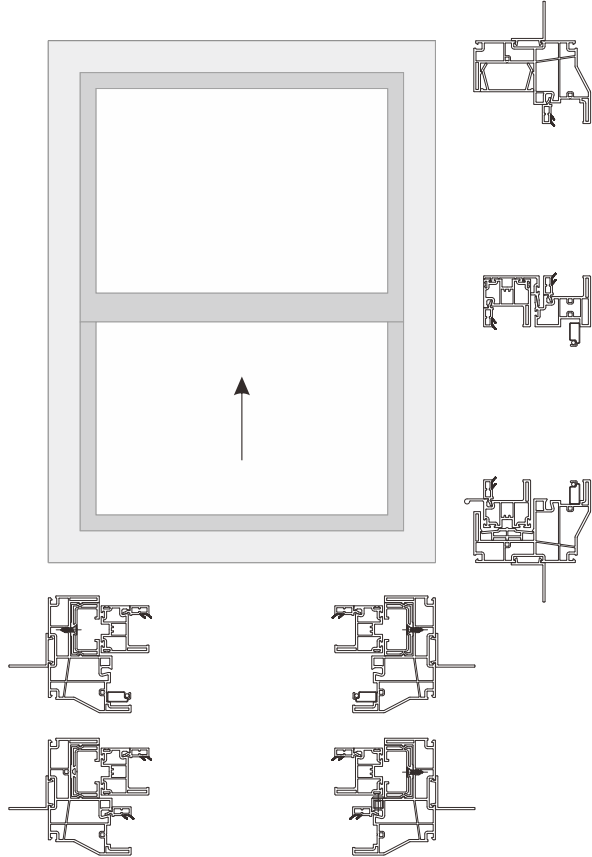


Mold function options: a large surface co-extrusion b small surface co-extrusion c large surface co-extrusion with lines d small surface co-extrusion with lines e large surface co-extrusion with lines + small surface co-extrusion f small surface co-extrusion with lines + large surface co-extrusion g double surface co-extrusion with lines h same color double-sides co-extrusion i double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

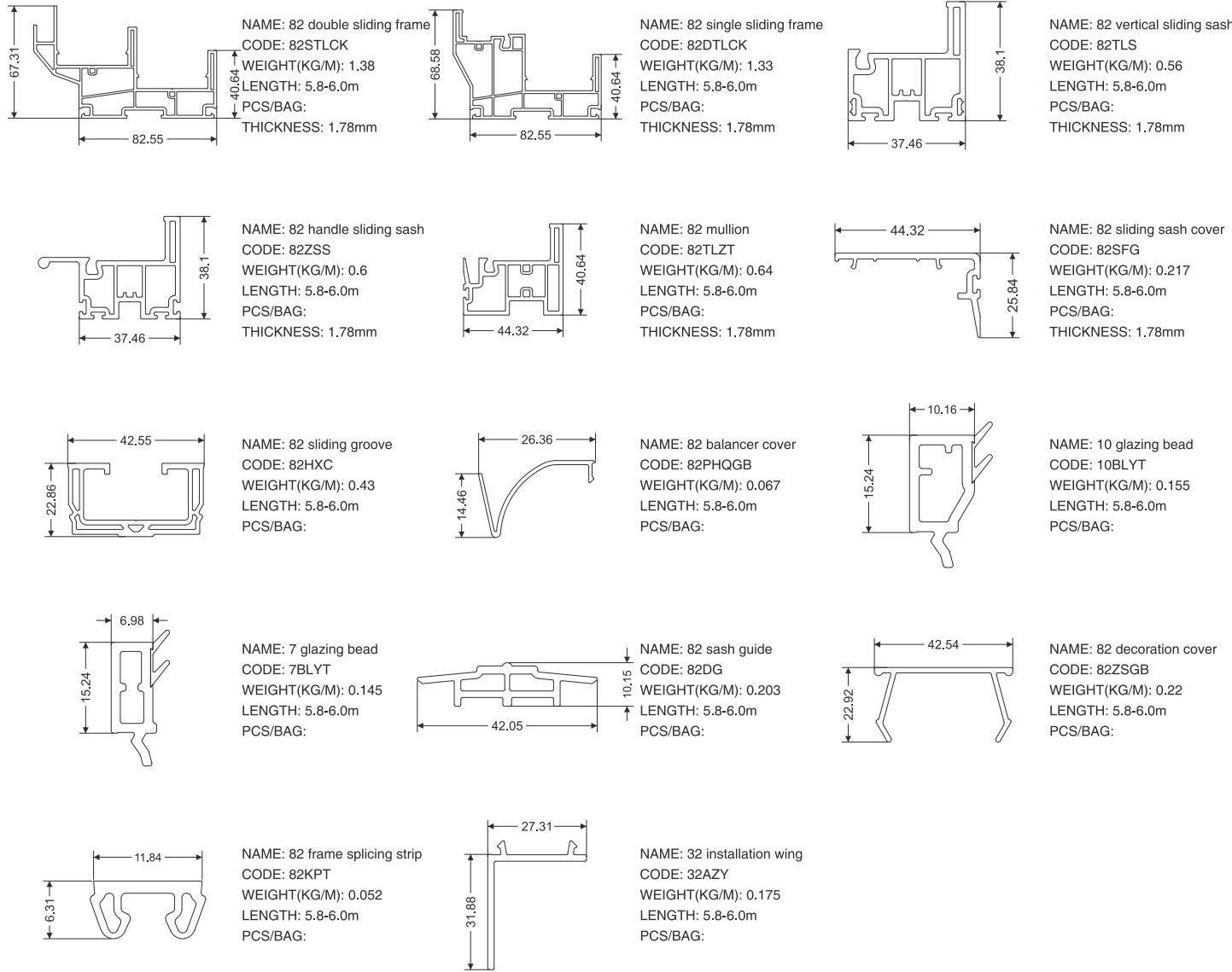
82mm double hung window technical drawing



82mm single hung window technical drawing

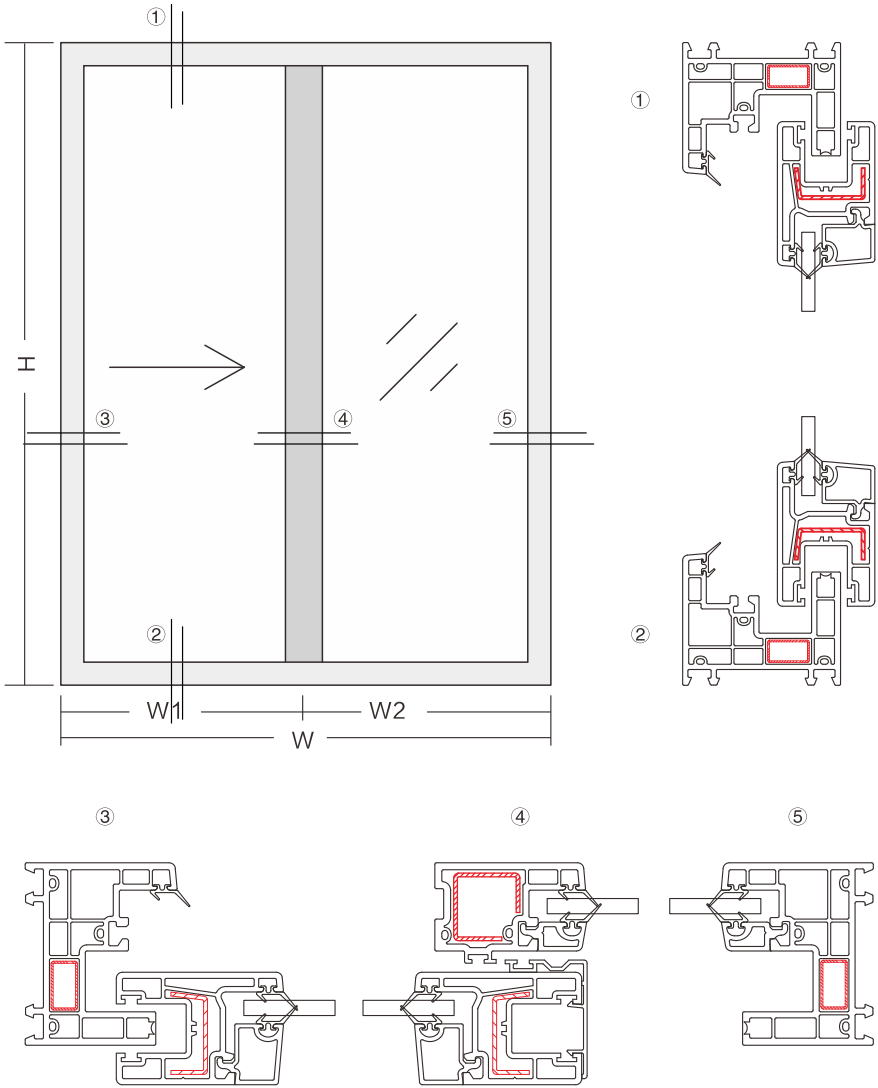


American style 82mm hung window series

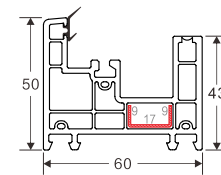


Mold function options: ① large surface co-extrusion ② small surface co-extrusion ③ large surface co-extrusion with lines ④ small surface co-extrusion with lines ⑤ large surface co-extrusion with lines + small surface co-extrusion ⑥ small surface co-extrusion with lines + large surface co-extrusion ⑦ double surface co-extrusion with lines ⑧ same color double-sides co-extrusion ⑨ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

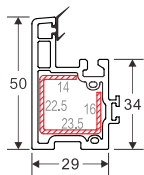
American 60 sliding window technical drawing



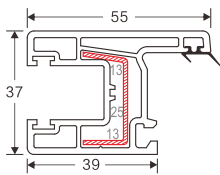
American 60 sliding series



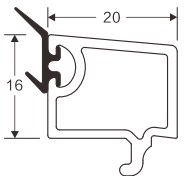
NAME: 60 casement / sliding frame
CODE: 60PKTLK
WEIGHT(KG/M): 1.15
LENGTH: 5.8-6.0m
PCS/BAG:6
THICKNESS: 2.3



NAME: 60 casement / sliding mullion
CODE: 60PKTLZT
WEIGHT(KG/M): 0.695
LENGTH: 5.8-6.0m
PCS/BAG: 6
THICKNESS: 2.3

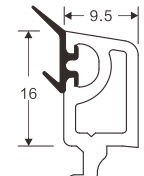


NAME: 80 sliding sash H
CODE: 80TLSH
WEIGHT(KG/M): 0.784
LENGTH: 5.8-6.0m
PCS/BAG: 8
THICKNESS: 2.0
a



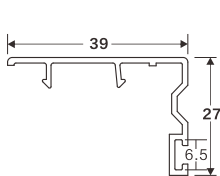
NAME: 80 glazing bead B
CODE: 80DYB
WEIGHT(KG/M): 0.22
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 4.5±0.5mm



NAME: 88 double glazing bead C
CODE: 88SYC
WEIGHT(KG/M): 0.15
KG/PIECE: 0.90
PCS/BAG: 30
a

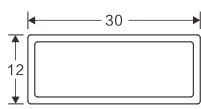
Glass Thickness: 20±0.5mm



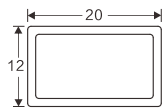
NAME: 80 sliding sash cover
CODE: 80FG
WEIGHT(KG/M): 0.18
LENGTH: 5.8-6.0m
PCS/BAG: 30
THICKNESS:
a b

Mold function options: a large surface co-extrusion b small surface co-extrusion c large surface co-extrusion with lines d small surface co-extrusion with lines e large surface co-extrusion with lines + small surface co-extrusion f small surface co-extrusion with lines + large surface co-extrusion g double surface co-extrusion with lines h same color double-sides co-extrusion i double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

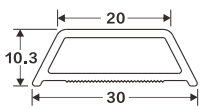
Other accessories



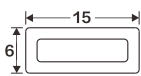
NAME: 30 grill
CODE: 30ZST
WEIGHT(KG/M): 0.16
LENGTH: 5.8-6.0m
PCS/BAG: 30
h 1



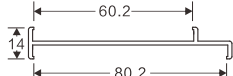
NAME: 20 grill
CODE: 20ZST
WEIGHT(KG/M): 0.12
LENGTH: 5.8-6.0m
PCS/BAG: 30
h 1



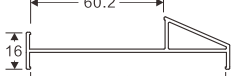
NAME: 30 grill outlay
CODE: 30WZZST
WEIGHT(KG/M): 0.16
LENGTH: 5.8-6.0m
PCS/BAG: 30
THICKNESS:
a



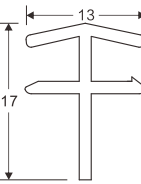
NAME: 15 grill
CODE: 15ZST
WEIGHT(KG/M): 0.09
LENGTH: 5.8-6.0m
PCS/BAG: 50
h



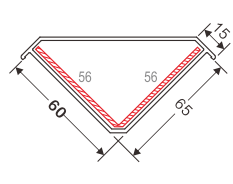
NAME: 80-60 flat board
CODE: 80/60PB
WEIGHT(KG/M): 0.275
LENGTH: 5.8-6.0m
PCS/BAG: 20
a



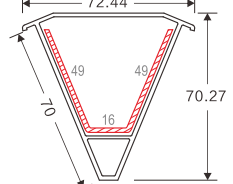
NAME: 88-60 flat board
CODE: 88/60PB
WEIGHT(KG/M): 0.3
LENGTH: 5.8-6.0m
PCS/BAG: 20
a



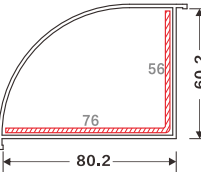
NAME: Round bead
CODE: PT
WEIGHT(KG/M): 0.092
LENGTH: 5.8-6.0m
PCS/BAG: 50
a



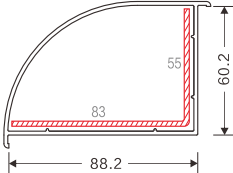
NAME: 60/65 bay corner adaptor
CODE: 60/65TYZJ
WEIGHT(KG/M): 0.734
LENGTH: 5.8-6.0m
PCS/BAG: 4
a c e 1



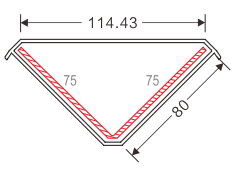
NAME: 135° current bay corner adaptor
CODE: TY135ZJ
WEIGHT(KG/M): 0.65
LENGTH: 5.8-6.0m
PCS/BAG: 4
a e



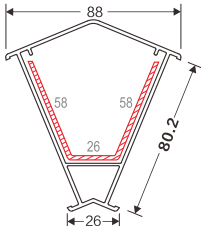
NAME: 80-60 bay corner adaptor
CODE: 80/60ZJ
WEIGHT(KG/M): 0.78
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



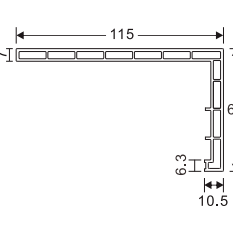
NAME: 88-60 bay corner adaptor
CODE: 88/60ZJ
WEIGHT(KG/M): 0.89
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



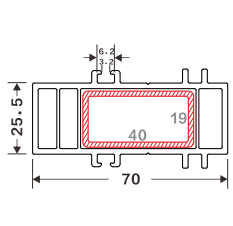
NAME: 80/88 current bay corner adaptor
CODE: 80/88TYZJ
WEIGHT(KG/M): 1.05
LENGTH: 5.8-6.0m
PCS/BAG: 4
c e 1



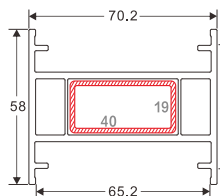
NAME: 80/135° bay corner adaptor
CODE: 80/135° ZJ
WEIGHT(KG/M): 0.9
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



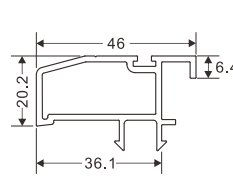
NAME: 115-68 window sill
CODE: 115-68 CTB
WEIGHT(KG/M): 0.95
LENGTH: 5.8-6.0m
PCS/BAG: 6



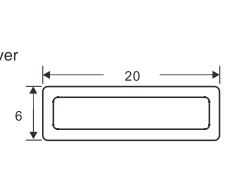
NAME: 65/70 tube adaptor
CODE: 65/70TYPG
WEIGHT(KG/M): 0.825
LENGTH: 5.8-6.0m
PCS/BAG: 6
e



NAME: 65/70 tube adaptor 2
CODE: 65/70TYPG2
WEIGHT(KG/M): 1.09
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.5
e 1

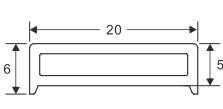


NAME: 60 swing door sash cover
CODE: 60MFB
WEIGHT(KG/M): 0.39
LENGTH: 5.8-6.0m
PCS/BAG: 8

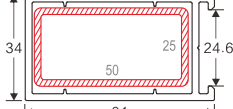


NAME: 20-6 grill
CODE: 20-6ZST
WEIGHT(KG/M): 0.09
LENGTH: 5.8-6.0m
PCS/BAG: 50
h

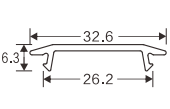
Mold function options: **a** large surface co-extrusion **h** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **1** small surface co-extrusion with lines + large surface co-extrusion **a** double surface co-extrusion with lines **h** same color double-sides co-extrusion **1** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)



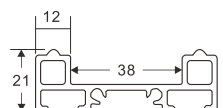
NAME: 20-6 grill 2
CODE: 20-6ZST2
WEIGHT(KG/M): 0.092
LENGTH: 5.8-6.0m
PCS/BAG: 50
a



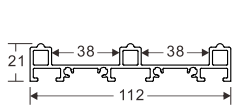
NAME: reinforced buckle
CODE: JQLJC
WEIGHT(KG/M): 0.7
LENGTH: 5.8-6.0m
PCS/BAG: 8
e 1



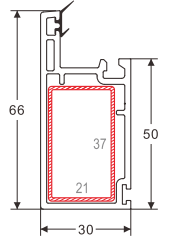
NAME: reinforced buckle cover
CODE: JQLJCKG
WEIGHT(KG/M): 0.125
LENGTH: 5.8-6.0m
PCS/BAG: 30
a c



NAME: 60 double aluminum sliding frame
CODE: 60TLLK
WEIGHT(KG/M): 0.842
LENGTH: 5.8-6.0m
PCS/BAG: 6

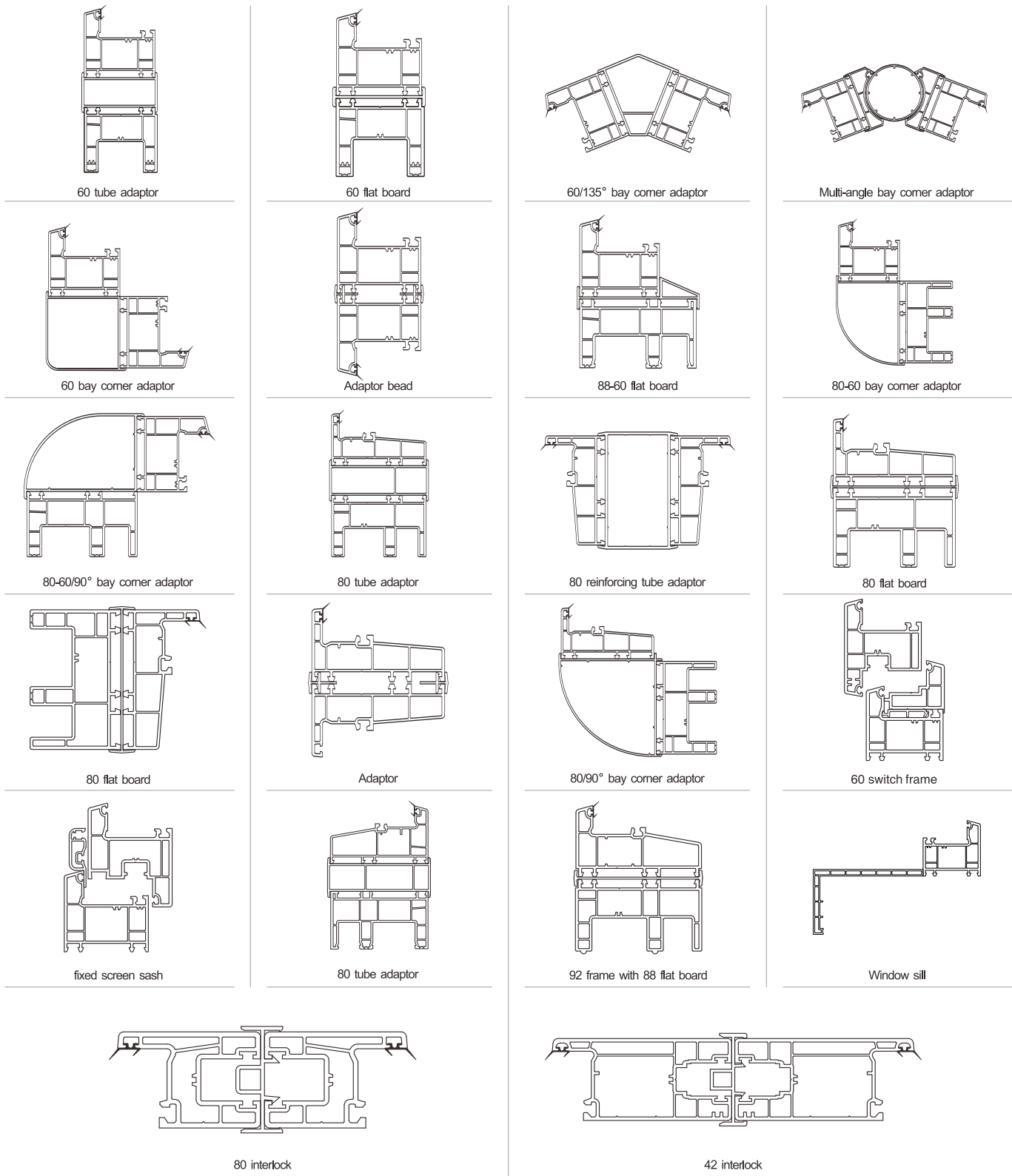


NAME: 112 aluminium sliding frame
CODE: 112TLLK
WEIGHT(KG/M): 1.382
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 1.8

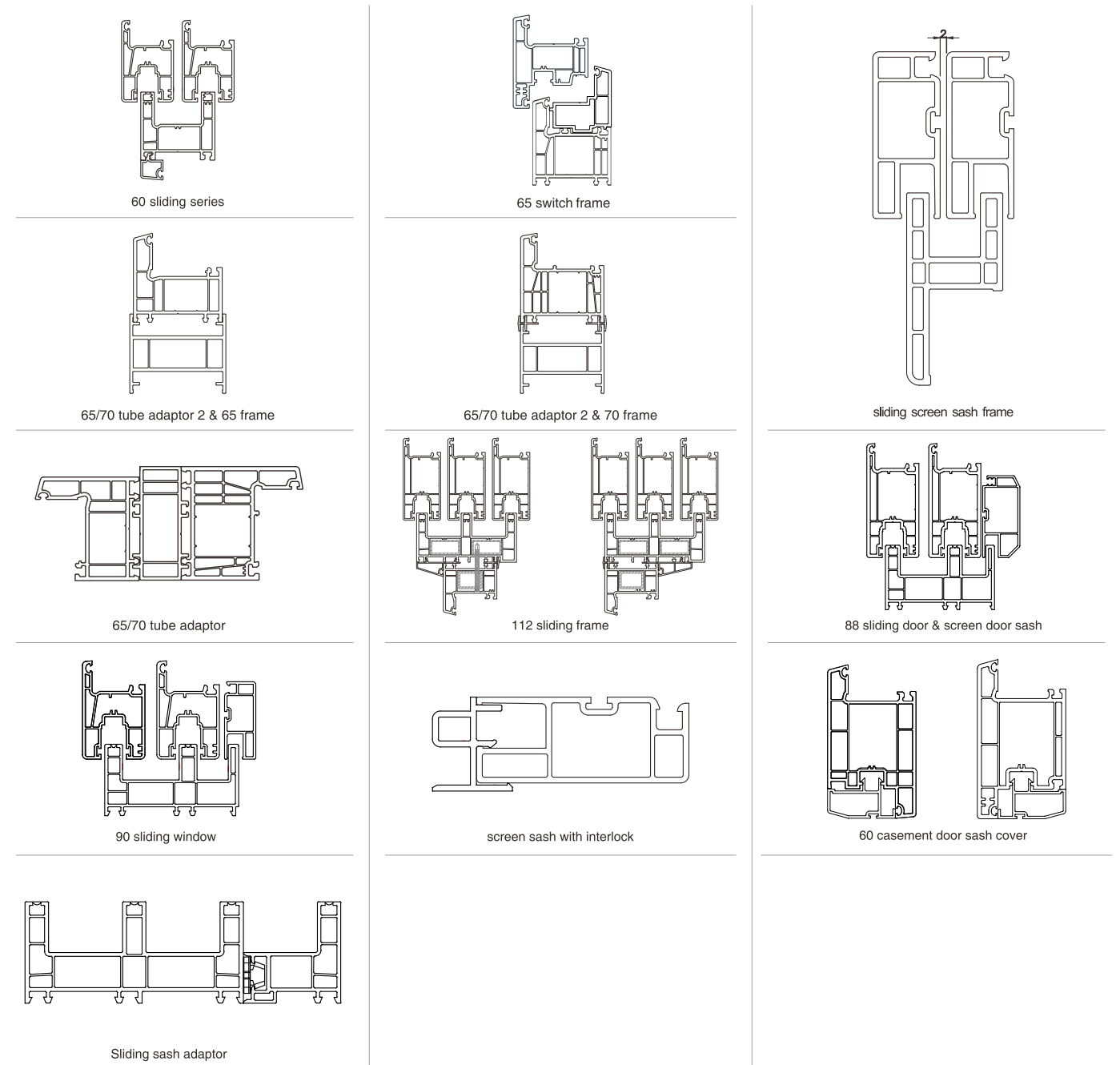


NAME: 66 fixed sash
CODE: 66GDS
WEIGHT(KG/M): 0.7
LENGTH: 5.8-6.0m
PCS/BAG: 8

Mold function options: **a** large surface co-extrusion **h** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **1** small surface co-extrusion with lines + large surface co-extrusion **a** double surface co-extrusion with lines **h** same color double-sides co-extrusion **1** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimy lines, multi-lines, normal lines, matte. Details as the provided samples.)



Notice: The measurements and stuctures in this album are for reference only , in order to guarantee correct values when you assemble doors and windows please use the actual product for reference.



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BAYDEE PROFILES COLOR

BAYDEE WHITE COLOR



BLUE WHITE COLOR



YELLOW WHITE COLOR

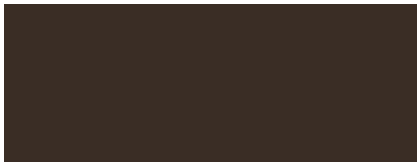


MILK WHITE COLOR

BAYDEE FULL COLOR PROFILES



BAYDEE CARAMEL COLOR QCY9007



BAYDEE BROWN QC3040



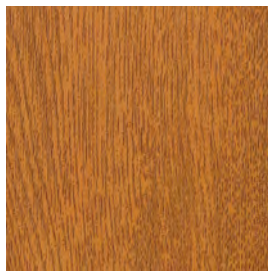
BAYDEE COFFEE QC30100



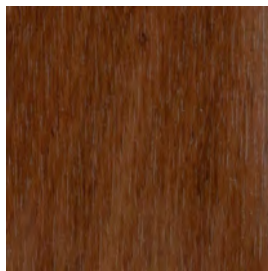
BAYDEE BLACK QC10104

BAYDEE FILM COLOR

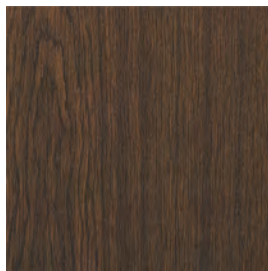
EUROPEAN STANDARD



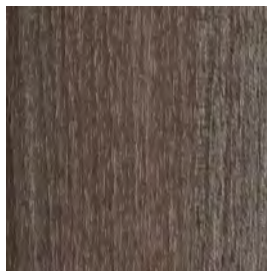
GOLDEN OAK
MX9.2178001-116700



BROWN OAK
PX40175007-114800



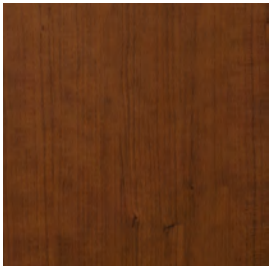
DARK OAK
MX9.2052089-116700



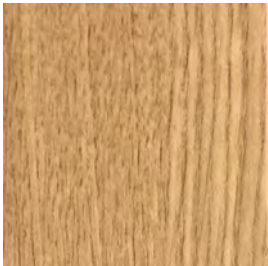
BLACK WALNUT
PX9.0046828-114800

BAYDEE FILM COLOR

EUROPEAN STANDARD



SOFT CHERRY
PX9.3214009-119500



IRISH OAK
PX9.3211305-114800



CLASSICAL OAK
PX2.0057006-130300



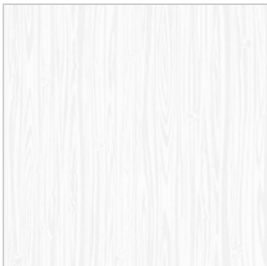
MOUNTAIN OAK
PX2.0057005-130300



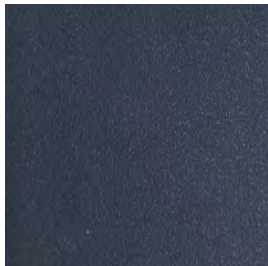
WALNUT
PX9.2178007-116700



HF-O-WALNUT CUSTOMIZED
DWZ2H-DZ-W



WHITE GRAIN
PX02.20.91.000001-116801



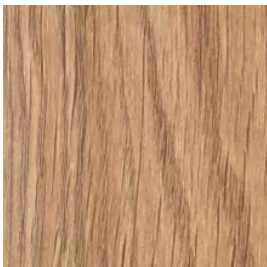
DARK GREY METAL
F4361012



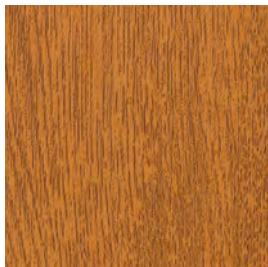
DARK GREY METAL
F4361006



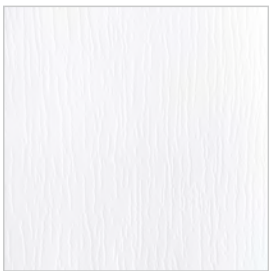
LIGHT GREY METAL
F4361005



LIGHT OAK
F4363077



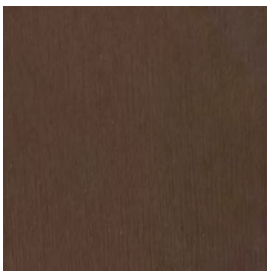
GLODEN OAK
F4362076



WHITE GRAIN
F4565053



DARK GREEN
CMGN7001



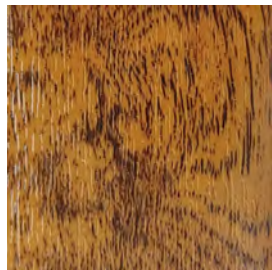
COFFEE
CMBR7201



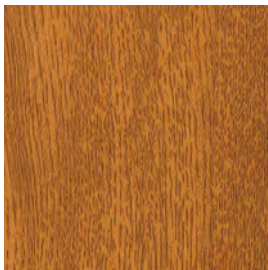
DARK COFFEE GRAIN
SMBR0104

BAYDEE FILM COLOR

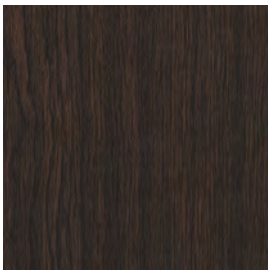
CHINESE STANDARD



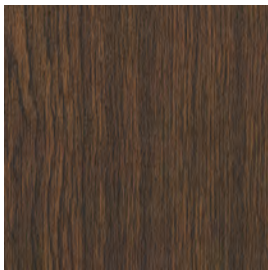
HH-O-GOLDEN OAK
GOZ2M-W



HH-I-GOLDEN OAK
GOZ2M-N



HH-O-DARK OAK
D011H-W



HH-O-OAK ROUGH
ROO2H-W



HH-O-WALNUT
DWZ2H-W



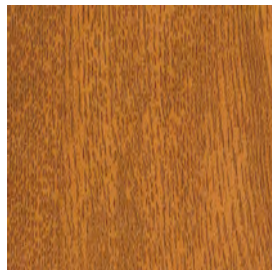
HH-O-ANTHRACITE GREY
AG32H



HF-O-ANTHRACITE GREY PITTED
308-27-W



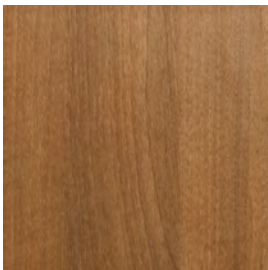
HF-O-ANTHRACITE GREY
302-34-W



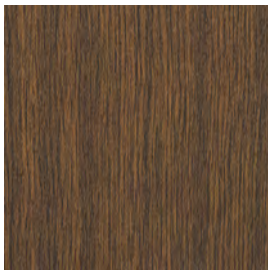
HF-I-GOLDEN OAK
139-34-N



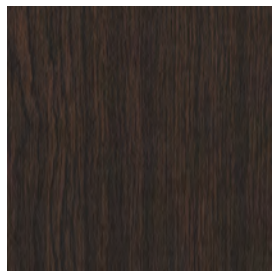
HF-O-GOLDEN OAK
139-34-W



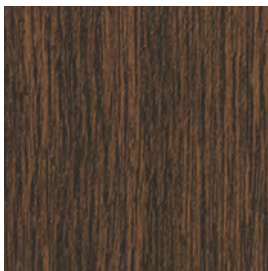
HF-O-TEAK A
105-02-W



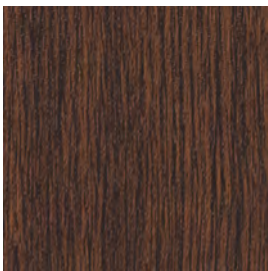
HF-I-OAK ROUGH
136-34-N



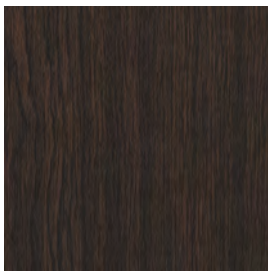
HF-O-DARK OAK B
109-34-W



HF-O-DARK OAK CUSTOMIZED
D011H-DZ-W



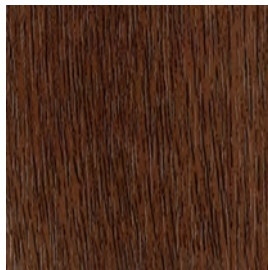
HF-I-RED OAK
109-02-N



HF-I-DARK OAK B
109-34-N

BAYDEE FILM COLOR

CHINESE STANDARD



HF-I-WALNUT
102-34-N



HF-O-WALNUT
102-34-W



HF-O-OAK PITTED 8028
306-09-3-W



HF-O-BROWN PITTED 8017
306-09-1-W